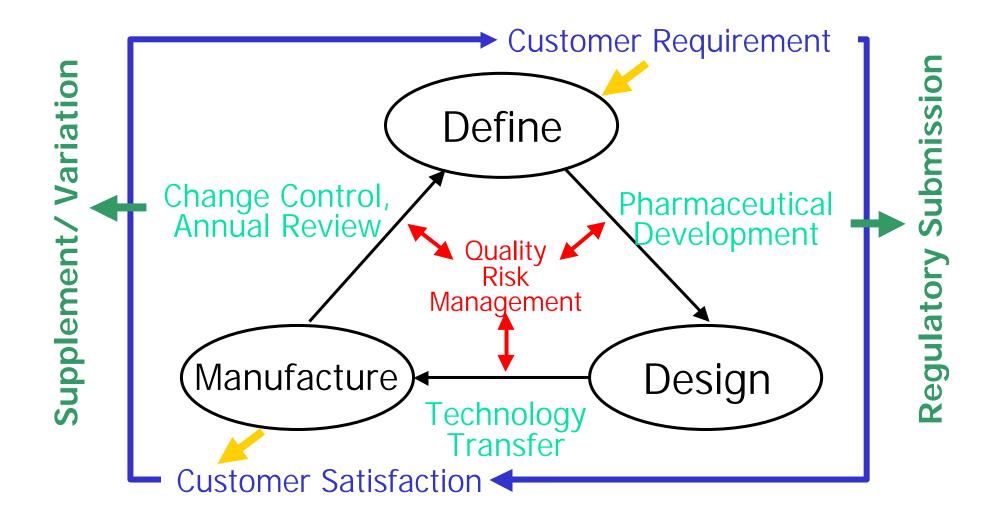
Pharmaceutical Quality Forum 3rd Symposium

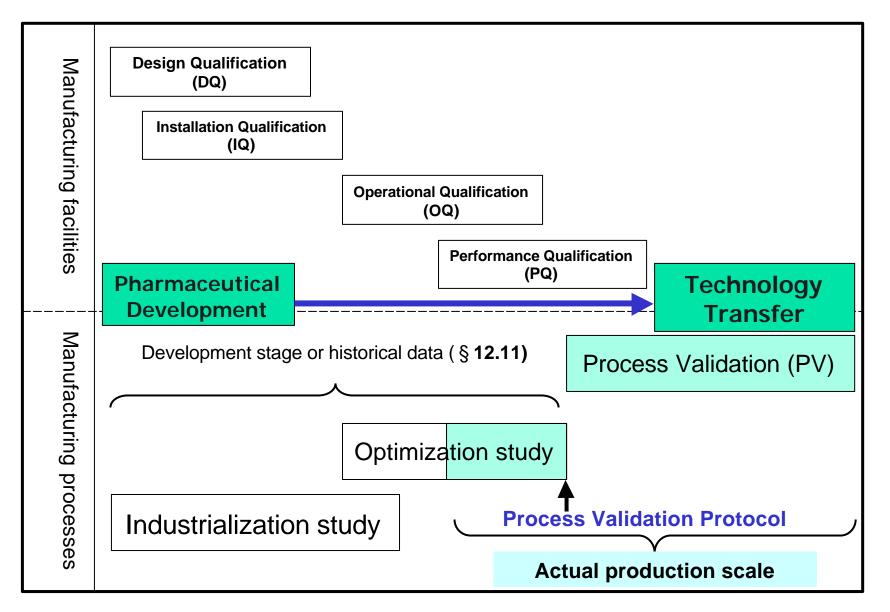
Revised Pharmaceutical Affair Law and Risk Management

Q9 Topic Leader of JPMA Takayoshi Matsumura

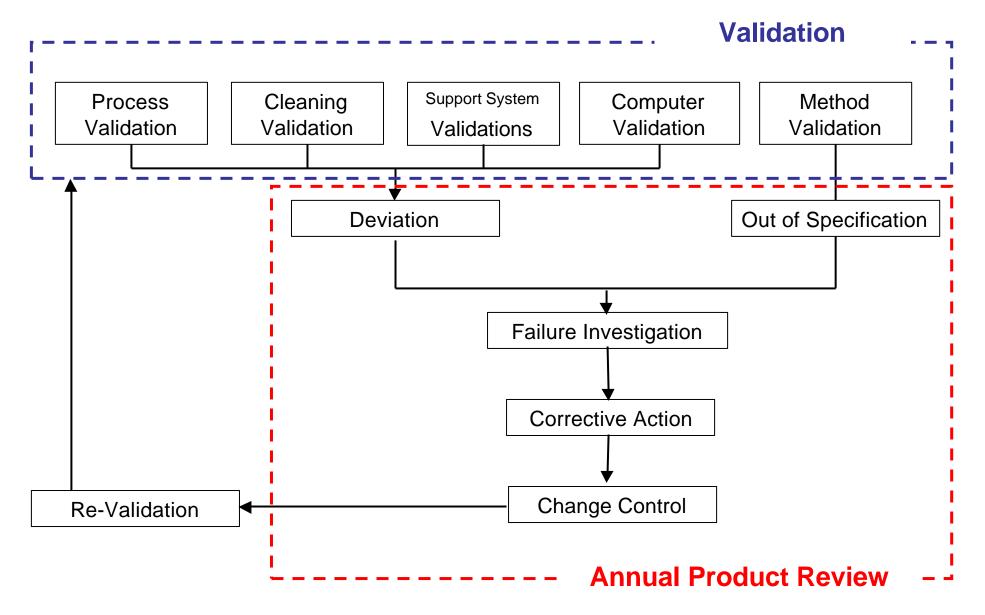
Continuous Improvement



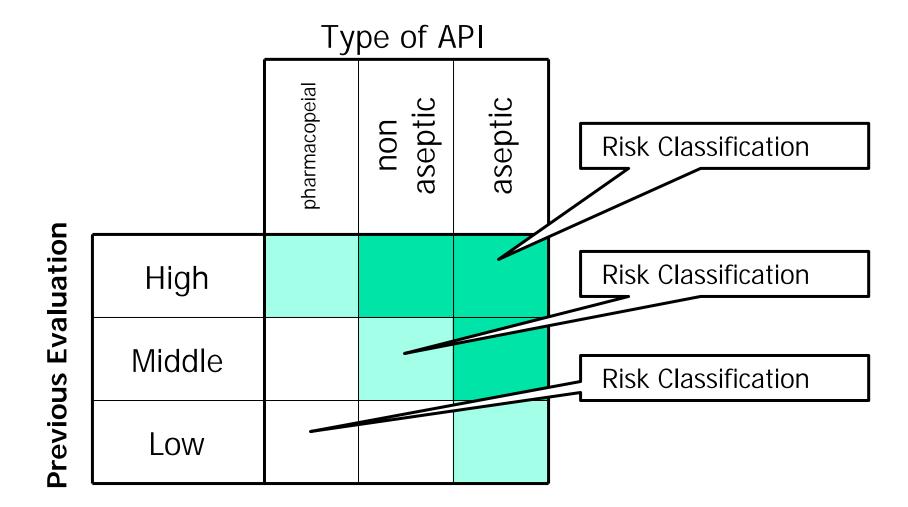
Validation of Process



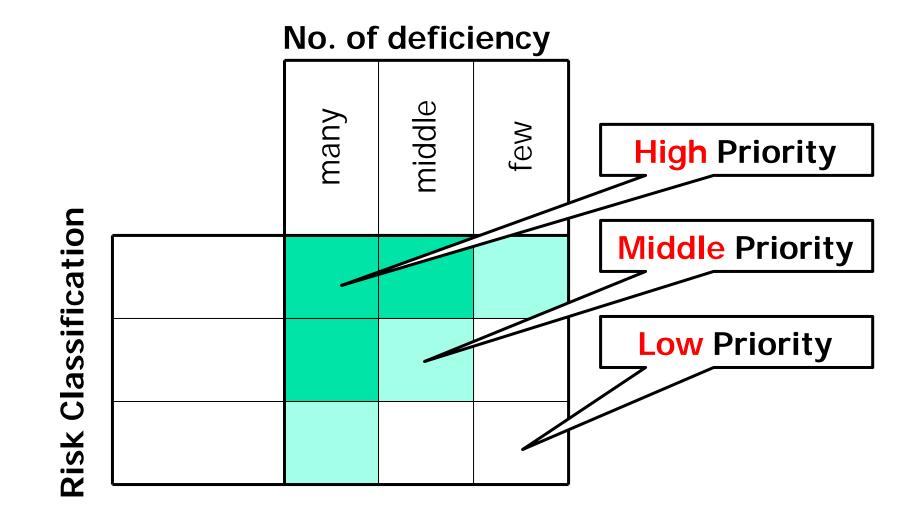
Quality (Management) System



Example of Risk Management Evaluation of API Supplier (1)



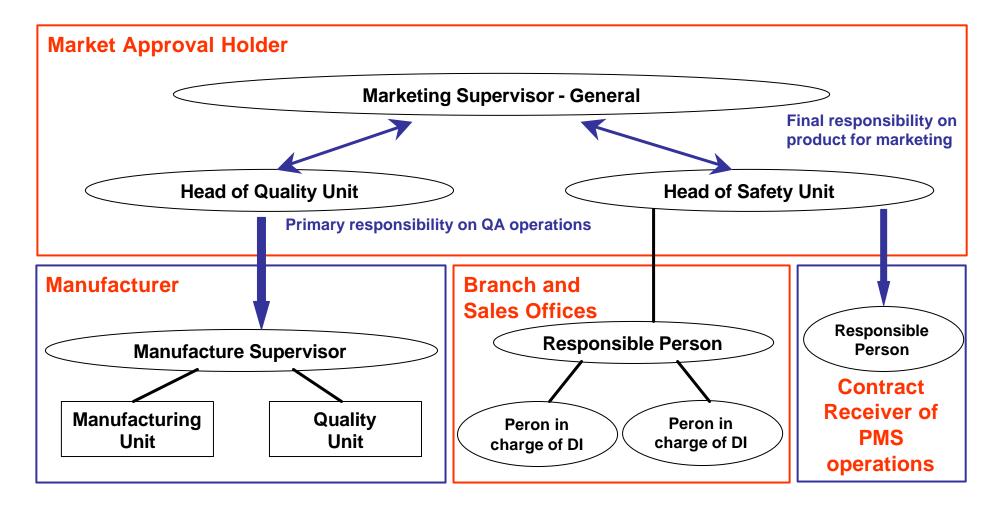
Evaluation of API Supplier (2)



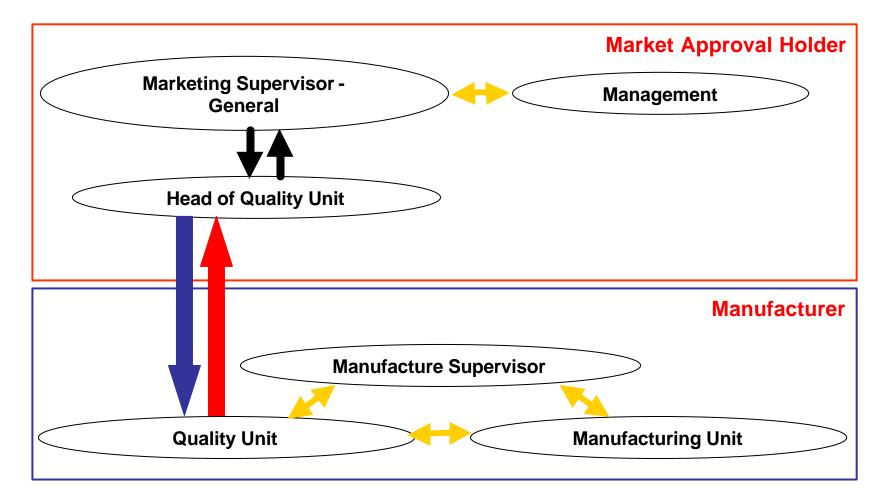
Revised Pharmaceutical Affairs Law and Current GMP

- Communication
 - Deviation
 - Change Control
 - Internal Audits / Self-inspection
 - Validation

Three Responsible Person in Revised Pharmaceutical Affair Law

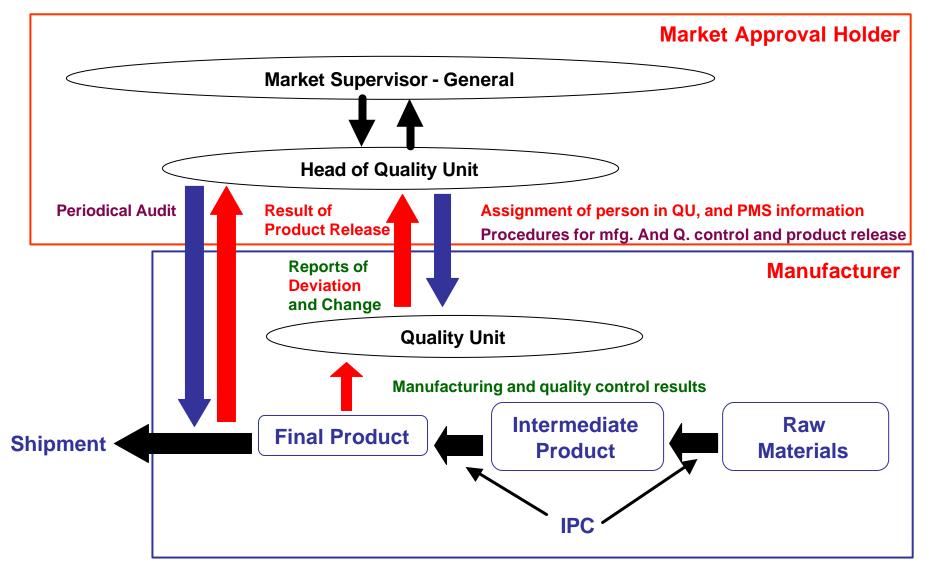


Quality Management Organization and Communication

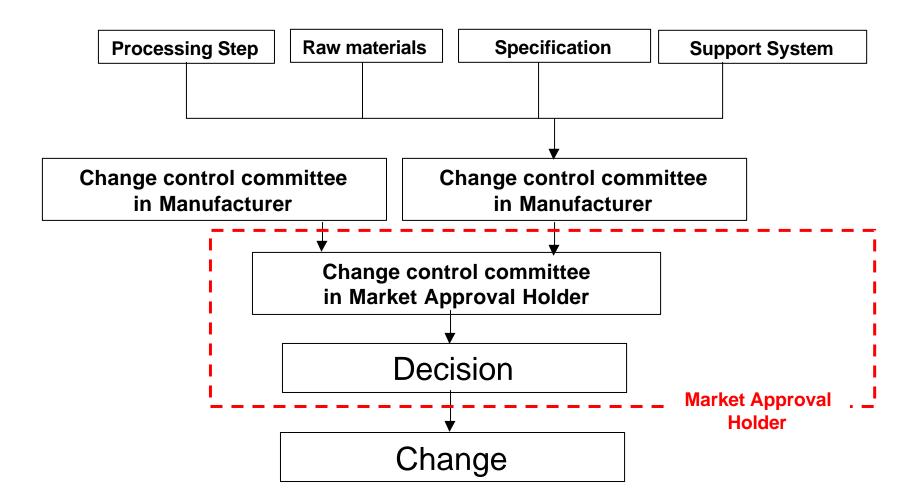


Manufacturing & Release Procedures

(Released by Quality Unit in Manufacturer)



Change Control System



Subjects for Internal Audit / Self-inspection

