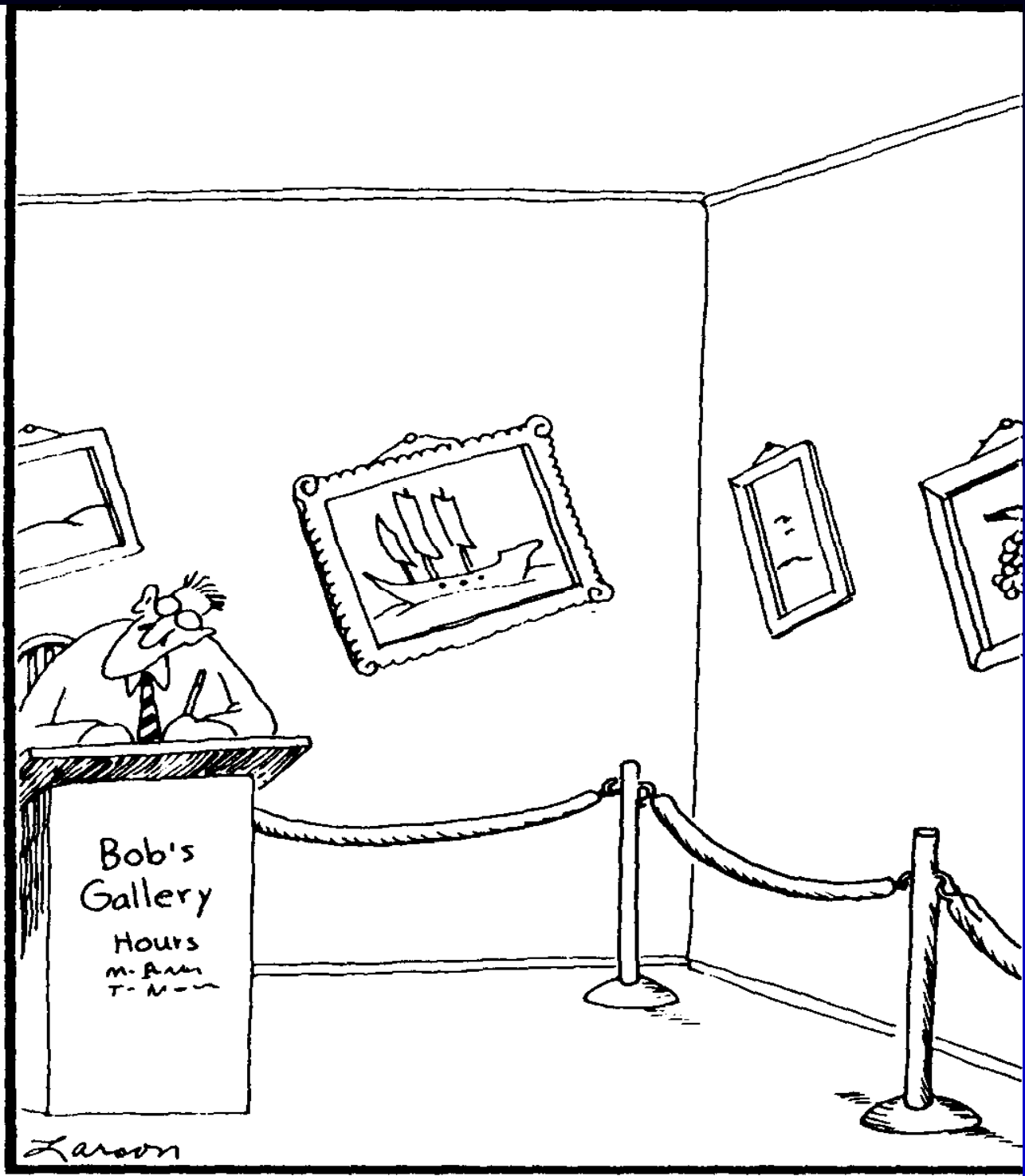


# Canadian Regulatory Perspective on Subsequent-Entry Biologics (Biosimilars)

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Tokyo, January 16, 2008





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# Presentation Outline

- “Comparability”, key elements and current guidance
- **Subsequent-Entry Biologics (Biosimilars): issues, market musings, regulatory approach**

# Comparability

## The Question

Product of  
Process

X



Product of  
Process

Y

# **Comparability Extent of Studies**

- **Stage/extent of changes**
- **Impact on the product**
- **Analytical capability**
- **Link between quality criteria and safety and efficacy**

# ICH Quality - Biotechnology

**Q5 A Viral Safety**

**Q5 B Genetic Stability**

**Q5 C Product Stability**

**Q5 D Cell Substrates**

**Q6 B Product Specifications**

**Q5 E Comparability**

**(S6 Safety Studies)**

# ICH Q5E - General Principles

The demonstration of comparability **does not necessarily mean** that the quality attributes of the pre-change and post-change products are **identical**; but that they are **highly similar** and that the existing knowledge is sufficiently predictive to ensure that any differences in quality attributes have **no adverse impact** upon safety or efficacy of the drug product.

# Comparability

## Key Elements

- **Characterization**
- **Specifications**
- **Validation**
  - changes to materials or process



# Characterization

## ICH Q6B

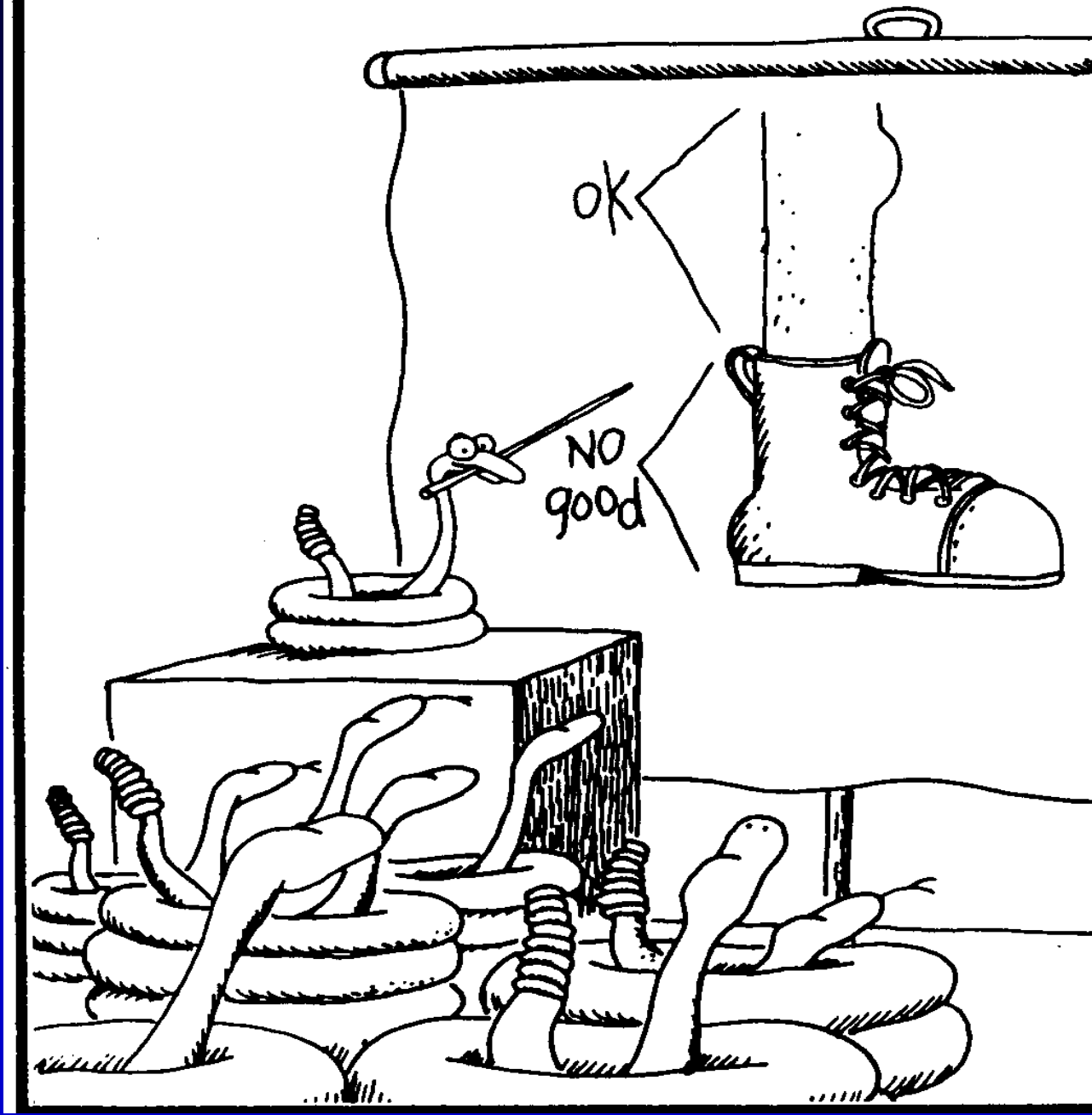
- Chemical structure
- Physicochemical properties
- Biological activity
- Purity
- Impurities
- Quantity

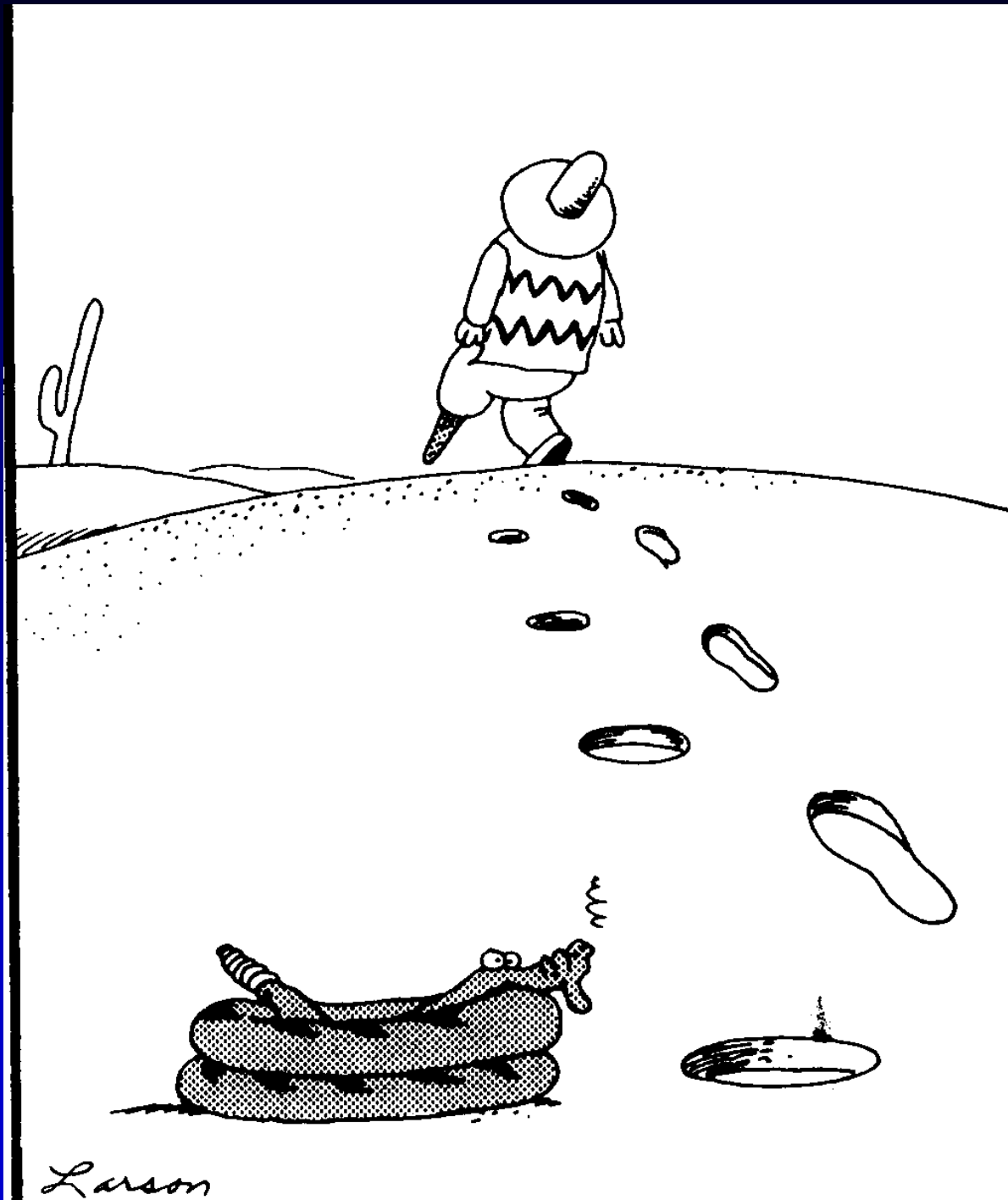
# Characterization Purity/Impurity Profile

**Drug substance = Multiple entities**

- Desired product (microheterogeneity)
- Product-related substances
  
- Product-related impurities
- Process-related impurities
  
- Contaminants

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# **Comparability Additional Testing**

- **Tests specifically directed at fully evaluating the impact of the change on the product**
- **In-process assays at the manufacturing steps which are most likely affected by the manufacturing change**

# Comparability

## Clinical Considerations

bridging study vs larger trial

- **Indication**
  - mode of action
  - outcome measures
- **Dosing and Patient Response**
  - units of activity
  - route of administration
  - narrow therapeutic index
- **Safety Versus Efficacy**
  - immunogenicity
  - active ingredient vs impurities

# Immunogenicity Issues







- Most biopharmaceuticals induce antibodies
- Manufacturing changes can cause unexpected changes in immunogenicity
- Current analytical methods cannot fully predict biological properties
- Immunogenicity of biopharmaceuticals may have serious clinical consequences

# Presentation Outline

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- Subsequent-Entry Biologics (Biosimilars): issues, market musings, regulatory approach



# What's in a Name?

-  **Generic biologic**
-  **Second-entry biologic**
-  **Multi-source biologic**
-  **Biosimilar medicinal product**
-  **Follow-on biologic (protein product)**
-  **Subsequent-entry biologic**

# **Demonstration of Comparability** **(following manufacturing change)**

- The quality attributes of the post-change product are highly similar to those of the pre-change product**
- Pre-clinical and clinical data obtained with earlier versions of the drug product are relevant to the post-change product**
- The manufacturing changes do not have an adverse effect on the quality, safety or efficacy of the drug product**

# Comparability Challenges: Biologic vs Chemical Drug

- **Size and complexity of the “desired product”**
- **Heterogeneity (inherent, process-related, etc.) and the purity/impurity profile of drug product**
- **Adventitious agents**
- **Limitations of methods for characterization**
- **Immunogenicity**

# **Innovator Advantages for Demonstration of Comparability for a Biologic**

- Broad experience with product and process**
- Availability of drug substance**
- Linkages between quality attributes of product and clinical safety and efficacy are known**
- Ability to examine any observed change in the context of the range of historical values for clinical trial materials**

# Clinical Data

## Source and Use

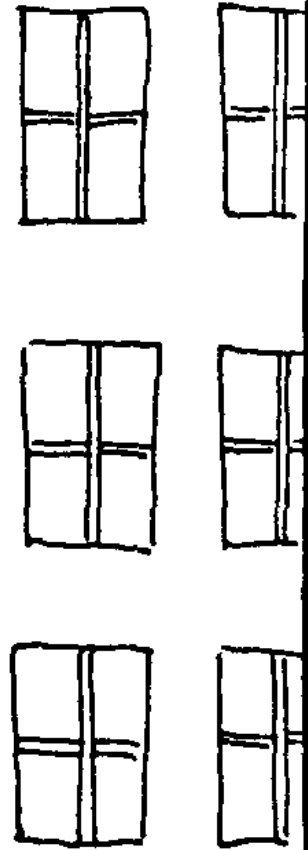
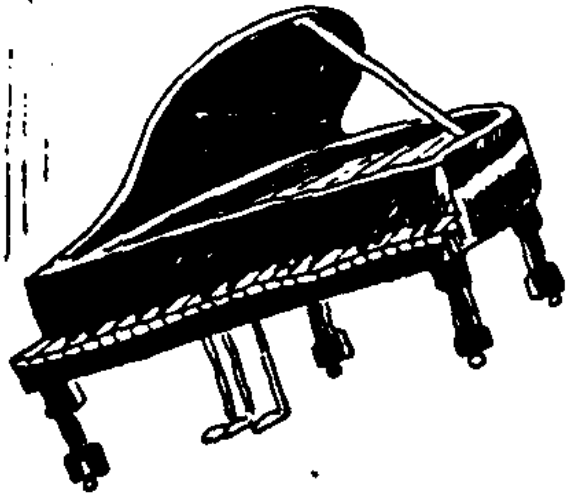
- Generated from new studies
- Published in scientific journals

Application of regulator's experience including proprietary sources:

- ✓ Concerns about safety and efficacy
- ? Comfort with safety and efficacy



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# Clinical Data

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# Market Musings

- How many national comparators?
- How many competitors and how much competitive advantage ? Blockbusters only ?
- Patients, formularies, pharmacists & social medicine
- “Second generation” competition and “standard of care”

# Market Musings

## Reference Products (Comparators)

(Generics claim equivalence to a nationally-approved innovator product)

- Biosimilars need comparability to an innovator
  - If nationally approved – how many for global market?
    - Cost of many comparisons vs full clinical package?
  - Is chosen comparator still marketed in country?
    - No? - Still comparable to originally approved version?

## Competitive advantage?

- Production costs (*versus* innovator)
  - Facilities, equipment, materials, QC/QA, personnel
  - Regulatory requirements (e.g. for process changes)
- Will costs limit # of follow-on sponsors per drug target?
  - Blockbuster targets only?
- Will innovators drop prices to compete?

# Market Musings

## Formularies, pharmacists & social medicine

- Uninsured patients make good generics consumers but may choose not to pay 80-90% for a biosimilar (whereas Health Plan Managers might)
- Social medicine Drug Formularies prefer generics and would endorse cheaper biosimilars

(Generics may be substituted by pharmacists)

- For innovator, comparable = substitutable (same drug) but for biosimilars, it may not be so. There are scientific and pharmacovigilance issues. Regulatory decision may distinguish between comparable and substitutable, or restrict decision to physician

# Market Musings

## 2<sup>nd</sup> generation biologics & “standard of care”

- Why choose an old-tech drug for a serious or life-threatening illness?
  - For the uninsured, price may force decision.
  - Health Plan Managers may try to keep costs down
  - Social medicine engenders cost-saving approaches
- However, if the 2<sup>nd</sup> generation biologic becomes the “standard of care”, the 1<sup>st</sup> generation biosimilar may face hard times in affluent countries.

# The Regulatory Pathway Dilemma

- Approach and set of requirements for less complex products will be inadequate for complex products
- Approach and set of requirements for complex products may be excessive for less complex products

Furthermore, clinical parameters (indication, posology, therapeutic index, etc.) influence data requirements

Therefore:

- Detailed guidance must be specific to product or class
- Regulatory approach must be case-by-case

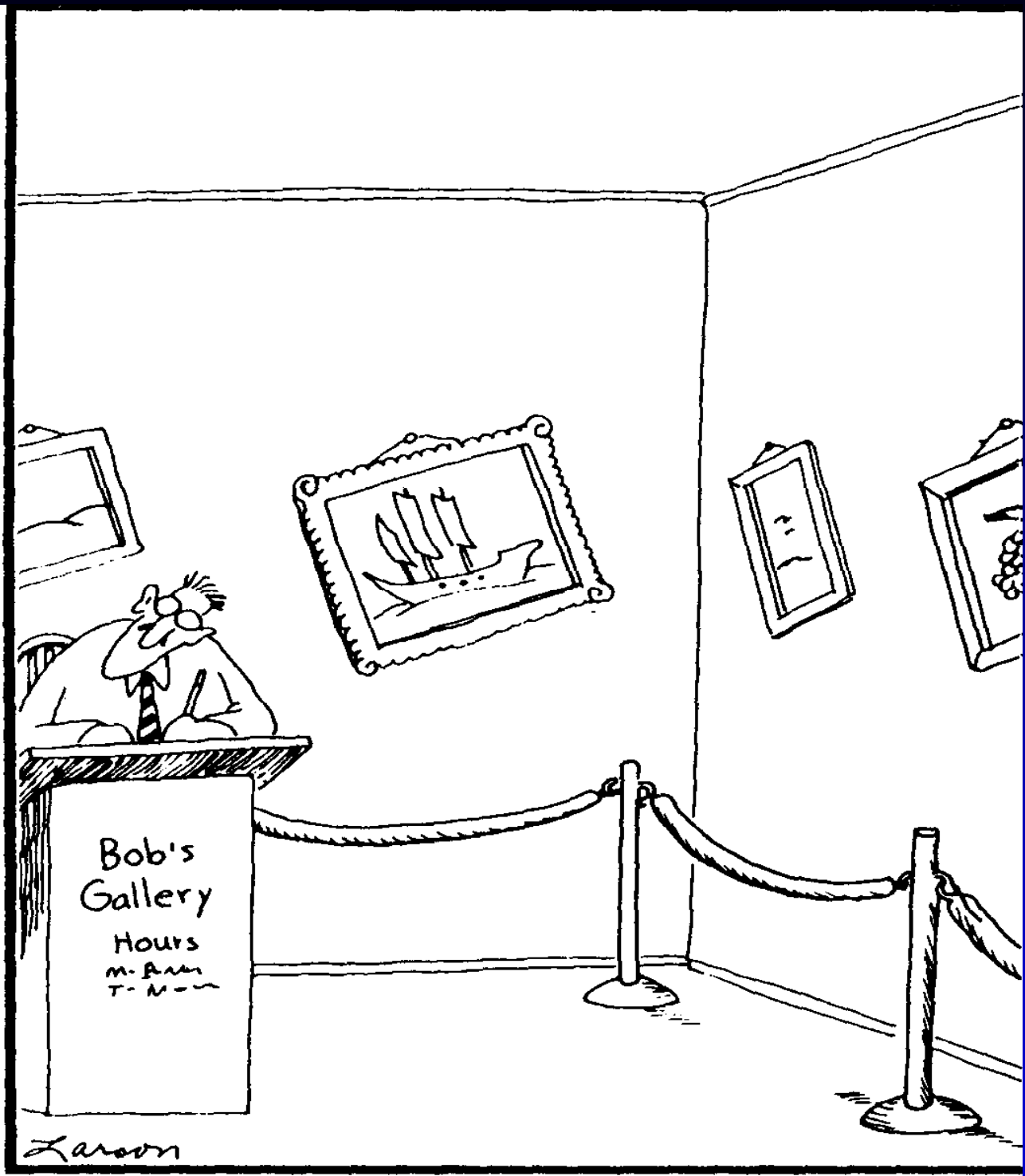
# **Specific & Related Activities at Health Canada**

- **Regulation of SEBs is possible within the scope of current regulations. “Outline Document” on the Canadian regulatory approach to SEBs has been made available since 1999.**
- **“Fact Sheet” on SEBs posted to HC website, July, 2006.**
- **Work is ongoing to address any impediments to a clearer and more fully described regulatory framework for SEBs and to develop more detailed scientific/clinical guidance.**
- **External Consultation/Workshop, February 13-14, 2008.**
- **New authorities and product-life-cycle approaches relevant to a distinct regulatory framework for SEBs are captured within the current, broader initiative on “Progressive Licensing”.**

# Subsequent-Entry Biologics

## Canadian Perspective

- There are no generic biologics
- Examined on a case-by-case basis
- Full chemistry & manufacturing data required
  - plus comparability study with “reference product”
- Clinical data is required
  - extent of clinical data is negotiable
- One indication will not support all indications
  - However - same mechanism of action + rationale ..... ?
- Not interchangeable/substitutable
  - Scientific issues, pharmacovigilance issues



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