

Table 16

Comparative Table on General Testing Methods for Crude Drugs in JP, KP, CP and VP

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JP	KP	CP	VP
<p>Sampling</p> <p>Unless otherwise specified, sample should be taken by the following methods, if necessary, preserve the samples in tight containers.</p> <p>(1) When crude drugs to be sampled are small-sized, cut or powdered, 50 to 250 g of sample should be taken after mixing thoroughly.</p> <p>(2) When crude drugs to be sampled are large-sized, 250 to 500 g of sample should be taken after mixing thoroughly.</p> <p>(3) When the mass of each single piece of the crude drugs is not less than 100 g, not less than 5 pieces should be taken for a sample, or not less than 500 g of the sample should be taken after cutting to a suitable size and mixing thoroughly.</p>	<p>Sampling</p> <p>Unless otherwise specified, sample should be taken by the following methods, if necessary, preserve the samples in tight containers.</p> <p>(1) When crude drugs to be sampled are small-sized, cut or powdered, 50 to 250 g of sample should be taken after mixing thoroughly.</p> <p>(2) When crude drugs to be sampled are large-sized, 250 to 500 g of sample should be taken after mixing thoroughly.</p> <p>(3) When the mass of each single piece of the crude drugs is not less than 100 g, not less than 5 pieces should be taken for a sample, or not less than 500 g of the sample should be taken after cutting to a suitable size and mixing thoroughly.</p>	<p>Sampling of Crude Drugs</p> <p>Sampling of Crude Drugs refers to the method used to sort the crude drugs for examination. The validity of sampling affects directly the precision and accuracy of the examination. The procedure for sampling should be followed in details.</p> <p>1. Examine the confirmation of the name, source of material, specification and package form of the cargo before sampling. Examine the intactness cleanliness of package and contamination of moulds and foreign matter, make notes in detail. The abnormal packages should be examined separately.</p> <p>2. The general requirements for sampling of crude drugs in a consignment are as follows: when the total number of package less than 5, the packages are sampled one by one. 5-99 packages, 5 packages are sampled at random; 100-1000 packages, 5% are sampled; more than 1000 packages, 1% of the part in excess of 1000 packages are sampled; Precious crude drugs are sampled one by one, regardless of the number of packages.</p> <p>3. If the material is in crushed or powdered form or in pieces of less than 1 cm in size, at least 2-3 portions of sample are taken by suitable means from different parts in each package. If volume of package is large, samples taken should be 10 cm in depth below the surface from different parts. The quantity of samples taken is defined as follows: Common drugs: 100-500 g Powdered drugs: 25 g Precious drugs: 5-10 g</p> <p>As for the drugs of large size or large number, representative samples can be taken on the basis of real situation.</p> <p>4. Mix the samples thoroughly. i. e. the total quantity of samples taken. If the total quantity of samples taken is several times that required for the testing, take an average sample by quartering, until sufficient quantity of sample is obtained for testing and retention.</p> <p>5. The quantity or average sample taken should be not less than 3 times of that required for the testing, using one third for analysis, another one third for verification and the remaining as retention which should be kept.</p>	<p>SAMPLING OF CRUDE DRUGS</p> <p>Sampling of crude drugs refers to the method used to sort the crude drugs for examination. The representativeness of samples affects directly the precision and accuracy of the examination. Attention should be paid to the following points while sampling:</p> <p>a) Verify the name, source of the material, specifications and forms of packages before sampling. Examine the intactness, cleanliness of the packaging the contamination of moulds and foreign matter, make notes in details. Abnormal packages should be examined more carefully.</p> <p>b) The general requirements for sampling of crude drugs are as follows: For a number of packages: less than 5, every package is sampled; less than 100, 5 packages are sampled; from 100 to 1000, 5% of packages are sampled; over 1000, 50 packages and 1% of the number in excess of 1000 packages are sampled. For precious crude drugs every package is sampled, regardless of the number of packages. c) If the material is in scraps or powder form or in pieces of less than 1 cm in size, at least 2-3 portions of sample are taken by suitable means from different places in each package. If the number of packages is small, the amount of sample taken should be not less than 3 times the quantity required for testing. If the number of packages is large, the amount of sample taken is as follows: Common drugs: 100-500 g Powdered drugs: 25 g Precious drugs: 5-10 g (unless otherwise specified)</p> <p>For the drugs in large size, a representative sample can be taken from different places of a package (at 10 cm in depth below the surface for large package).</p> <p>d) Mix the samples taken as required for the test sample. If the sample size of drug is small, take an average sample by quartering method as follows: Spread the samples (after mixing thoroughly) in a square, then divide the sample into 4 equal parts by diagonals; take two opposite parts and mix again. With the mixture obtained, repeat the quartering in the same way until a sufficient amount of sample is obtained for testing and retention. In the case of large size drugs, the average samples can be obtained with any appropriate methods. The amount of an average sample should not less than 3 times of that required for testing, using one third for analysis, another for verification and the remaining as retained sample which should be kept at least for one year.</p>
<p>Foreign matter</p> <p>Unless otherwise specified, weigh 25 to 500 g of the sample, spread out in a thin layer, and separate the foreign matter by inspecting with the naked eye or with the use of a magnifying glass of 10 magnifications. Weigh, and determine the percentage of foreign matter.</p>	<p>Foreign matter</p> <p>Unless otherwise specified, weigh 25 to 500 g of the sample, spread out in a thin layer, and separate the foreign matter by inspecting with the naked eye or with the use of a magnifying glass of 10 magnifications. Weigh, and determine the percentage of foreign matter.</p>	<p>Determination of Foreign Matter</p> <p>Foreign matter consists of any or all of the following:</p> <ol style="list-style-type: none"> The biological origin of which is the same as that specified in the monograph concerned but the appearance or botanical parts is different. The biological origin of which differs from that specified in the monograph concerned. Foreign mineral matters such as stones, sand, lumps of soil. <p>Method</p> <p>(1) Weigh a quantity of the drug as specified in the monograph and spread out in a thin layer. Detect the foreign matter by inspection with naked eye or with a lens (5-10 X), or by the use of a suitable sieve, if necessary, to separate the foreign matter.</p> <p>(2) Weigh separately each kind of foreign matter and calculate the percentage content.</p>	<p>DETERMINATION OF FOREIGN MATTER IN CRUDE DRUGS</p> <p>Foreign matter in herbal drugs consists of any or all of the following: Foreign mineral matter such as stones, sand, lumps of soil. Other Remains of insects.</p> <p>Method: Weigh a quantity of the crude drug as specified in the monograph and spread out in a thin layer. Detect the foreign matter by inspection with naked eye or with a lens or by use of a suitable sieve, if necessary, to separate the foreign matter. Weigh the foreign matter and calculate the percentage, using the expression: X% = $\frac{a}{p} \times 100$ where: a: Mass of foreign matter (g), p: Mass of test sample being examined (g)</p>
<p>Preparation of the test sample for analysis</p> <p>Preparations are to be made by mixing the sample well. Powdered drugs should be used as they are, and in the case of unpowdered drugs, unless otherwise specified, grind the sample into powder. If the sample cannot be ground into powder, reduce it as finely as possible, spread it out in a thin layer, and withdraw a typical portion for analysis. If necessary, preserve the test sample in a tight container.</p>	<p>Preparation of the test sample for analysis</p> <p>Preparations are to be made by mixing the sample well. Powdered drugs should be used as they are, and in the case of unpowdered drugs, unless otherwise specified, grind the sample into powder. If the sample cannot be ground into powder, reduce it as finely as possible, spread it out in a thin layer, and withdraw a typical portion for analysis. If necessary, preserve the test sample in a tight container.</p>	<p>Determination of Loss on Drying</p> <p>Mix the substance being examined thoroughly, if it is in the form of large crystals, reduce them to a size of about 2 mm by crushing. Place 1 g or the amount specified under individual monographs of the substance being examined in a tared, shallow weighing bottle, previously dried to constant weight under the conditions specified in individual monographs, unless otherwise directed. The substance being</p>	<p>DETERMINATION OF LOSS ON DRYING</p> <p>Loss on drying is the loss of mass, expressed as percentage (m/m), of the test sample being dried under conditions specified in the individual monograph. The loss of mass after drying represents the loss of the absorbed water, one part or the whole water of crystallisation and other volatile substances present in the sample being examined. The determination of loss of drying should not affect basic physico-</p>
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Upon the opening of the drying chamber or desiccator, the bottle should be closed promptly, if the substance is dried by heating, allow it to cool to room temperature in a desiccator before weighing. If the substance melts at a lower temperature than the specified drying temperature, maintain the bottle with its content below the melting temperature until most of water is removed, then dry it under the specified conditions. If a vacuum desiccator or constant temperature vacuum desiccator is to be used, a pressure of 2.67 kPa (20 mm Hg) or less should be maintained unless otherwise directed. The desiccants used in a desiccator are usually anhydrous calcium chloride, silica gel or phosphorus pentoxide. Phosphorus pentoxide is often used in a constant temperature vacuum desiccator. The desiccants should be kept fully effective.</p>	<p>DETERMINATION OF LOSS ON DRYING</p> <p>Chemical properties of the substance being examined; so in each individual monograph the drying method is specified and selected among the following methods:</p> <p>Method 1: drying in an oven under atmospheric pressure</p> <p>Method 2: drying under reduced pressure</p> <p>Method 3: drying in a desiccator over a strong desiccant such as concentrated sulfuric acid, phosphorus pent oxide, anhydrous calcium chloride, silica gel, etc...</p> <p>For each method, detailed specific conditions are prescribed in the individual monograph for the substance being examined. When prescribed in the monograph:</p> <p>"Not exceed 1% (1 g, 105°C, 4 hours)", it means method 1 used; one gram of the sample being examined is dried in an oven at 105°C for 4 hours and the loss mass should not exceed 10 mg.</p> <p>"Not exceed 0.5% (1 g, phosphorus pent oxide, 24 hours)" means method 2 is used; one gram of the substance being examined is dried in a drying device for 24 hours under reduced pressure (2 kPa) with the presence of phosphorus pent oxide as desiccant and the loss of mass should not exceed 5mg.</p> <p>Not exceed 0.2% (1 g, silica gel, 24 hours) means method 3 is used; one gram of the substance being examined is dried in a drying device for 24 hours under reduced pressure (2kPa) with the presence of desiccant silica gel and the loss of mass should not exceed 2 mg.</p> <p>When the drying time is not specified in the monograph, the sample should be dried to constant weight (this means two consecutive weightings should not differ by more than 0.5 milligram, the second weighing being made after an additional period of drying (1 hour in an oven or 6 hours in a desiccator).</p> <p>Method</p> <p>The container used in weightings can be a Petri dish or a weighing bottle which is dried for 30 minutes following the method and conditions specified in the monograph, and then the container is weighed to determine its mass. Place immediately a quantity of the substance being examined (the quantity prescribed in the monograph, with a deviation of ±10%) in the container and weigh it accurately. Unless otherwise stated in the monograph, the sample being examined is evenly spread to form a layer of a thickness not more than 5 mm. If the sample being examined contains large pieces, it should be quickly ground to obtain particles of size under 2 mm before weighing. Dry the sample under the conditions prescribed in the monograph using the same drying device as that has been used for drying the container. When drying in an oven, the temperature in the oven used should not differ by more than ±2°C from the specified temperature. After drying, the sample is allowed to cool in a desiccator over silica gel as desiccant, down to room temperature, then weighed immediately. If the substance being examined melts at a temperature lower than the specified temperature, it should be kept for 1 to 2 hours at a temperature 5°C to 10°C lower than its melting point before heating up to the described temperature.</p> <p>For sample in the form of capsules or draggers, the shells should be discarded and the sample being examined is quickly ground to form a powder of 2 mm particles, and amount of powder equivalent to at least 4 draggers or capsules is taken for testing.</p> <p>For materia medica, unless otherwise prescribed, method 1 is applied. The sample is ground into pieces not larger than 3 mm in diameter, then an amount of 2 g to 5 g is taken and evenly spread to form a layer of a thickness not more than 5 mm (or not more than 10 mm when the sample is porous material). The sample is dried as described in the monograph at the specified temperature for the prescribed period of time.</p>
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Place immediately a quantity of the substance being examined (the quantity prescribed in the monograph, with a deviation of ±10%) in the container and weigh it accurately. Unless otherwise stated in the monograph, the sample being examined is evenly spread to form a layer of a thickness not more than 5 mm. If the sample being examined contains large pieces, it should be quickly ground to obtain particles of size under 2 mm before weighing. Dry the sample under the conditions prescribed in the monograph using the same drying device as that has been used for drying the container. When drying in an oven, the temperature in the oven used should not differ by more than ±2°C from the specified temperature. After drying, the sample is allowed to cool in a desiccator over silica gel as desiccant, down to room temperature, then weighed immediately. If the substance being examined melts at a temperature lower than the specified temperature, it should be kept for 1 to 2 hours at a temperature 5°C to 10°C lower than its melting point before heating up to the described temperature.</p> <p>For sample in the form of capsules or draggers, the shells should be discarded and the sample being examined is quickly ground to form a powder of 2 mm particles, and amount of powder equivalent to at least 4 draggers or capsules is taken for testing.</p> <p>For materia medica, unless otherwise prescribed, method 1 is applied. The sample is ground into pieces not larger than 3 mm in diameter, then an amount of 2 g to 5 g is taken and evenly spread to form a layer of a thickness not more than 5 mm (or not more than 10 mm when the sample is porous material). The sample is dried as described in the monograph at the specified temperature for the prescribed period of time.</p>
<p>Total ash</p> <p>Ignite previously a crucible of platinum, quartz or porcelain between 500°C and 550°C for 1 hour. Cool, and weigh accurately the crucible. Unless otherwise specified, weigh accurately 2 to 4 g of the test sample for analysis in this crucible, take off the lid or keep it open a little if necessary, heat the crucible at a low temperature at first, then gradually heat to a temperature between 500°C and 550°C, ignite to incinerate the residue for more than 4 hours until no carbonized substance remains in the ash, cool, and weigh accurately the ash. Incinerate repeatedly to</p>	<p>Total ash</p> <p>Ignite previously a crucible of platinum, quartz or porcelain between 500°C and 550°C for 1 hour. Cool, and weigh accurately the crucible. Unless otherwise specified, weigh accurately 2 to 4 g of the test sample for analysis in this crucible, take off the lid or keep it open a little if necessary, heat the crucible at a low temperature at first, then gradually heat to a temperature between 500°C and 550°C, ignite to incinerate the residue for more than 4 hours until no carbonized substance remains in the ash, cool, and weigh accurately the ash. Incinerate repeatedly to</p>	<p>Determination of Ash (Total ash)</p> <p>Pulverize the material being examine, pass through No.2 sieve, mix well. Place 2~3 g (3~5 g for the determination of acid-insoluble ash) of powdered drug in a tarred crucible, weigh accurately (to nearest 0.01 g), ignite slowly till the sample is completely carbonized, keep it from burning with care, raise the temperature gradually to 500~600°C, incinerate to constant weight and the ash is carbon-free. Calculate the percentage of ash with reference to the air-dried drug. If carbon-free ash cannot be obtained in this way, cool the crucible and moisten the residue with hot water or 2 ml of 10% ammonium nitrate solution. Evaporate to dryness on a water bath, ignite the residue as above until carbonfree ash is obtained.</p>	<p>DETERMINATION OF ASH</p> <p>Use method 1 unless otherwise directed in the monograph.</p> <p>Method 1: For vegetable drugs: incinerate 2 to 3 of the ground drug in a tarred platinum or silica crucible at a temperature not exceed 450°C until free from carbon, cool and weigh. If a carbon-free ash cannot be obtained in this way, exhaust the charred mass with hot water, stir with glass rod, filter through an ashless filter paper. Wash the glass rod and the residue in a crucible and ignite until a white or almost white ash is obtained. Add the filtrate to residue in the crucible, evaporate to dryness, and ignite at a temperature not exceeding 450°C to constant mass. Calculate the percentage of ash with reference to air dried drug.</p> <p>For other substances: Carry out the above method using 1g, unless</p>

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Total ash constant mass, cool, weigh accurately, and determine the amount (%) of total ash. If a carbonized substance remains and constant mass cannot be obtained in the above-mentioned method, extract the charred mass with hot water, collect the insoluble residue on filter paper for assay, and incinerate the residue remain in the ash. Then add the filtrate, evaporate it to dryness, and incinerate. Cool, weigh accurately, and determine the mass (%) of the total ash. If a carbon-free ash cannot be obtained even in this way, moisten the ash with a small amount of ethanol (95), break up the ash with a glass rod, wash the rod with a small amount of ethanol (95), evaporate carefully, and determine the mass of the total ash as described above. A desiccator (silica gel) is used for cooling.	Total ash constant mass, cool, weigh accurately, and determine the amount (%) of total ash. If a carbonized substance remains and constant mass cannot be obtained in the above-mentioned method, extract the charred mass with hot water, collect the insoluble residue on filter paper for assay, and incinerate the residue remain in the ash. Then add the filtrate, evaporate it to dryness, and incinerate. Cool, weigh accurately, and determine the mass (%) of the total ash. If a carbon-free ash cannot be obtained even in this way, moisten the ash with a small amount of ethanol (95), break up the ash with a glass rod, wash the rod with a small amount of ethanol (95), evaporate carefully, and determine the mass of the total ash as described above. A desiccator (silica gel) is used for cooling.	Determination of Ash (Total ash)	DETERMINATION OF ASH otherwise directed in the monograph. Calculate the percentage of ash. Method 2: Heat a porcelain or platinum crucible to red heat for 30 minutes, allow to cool in a desiccator and weigh. Unless otherwise specified in the monograph, evenly distribute 1 g of the substance being examined in the crucible, dry at 100°C to 150°C for 1 hour and ignite to constant weight in a muffle furnace at 575°C to 625°C. Allow the crucible to cool in a desiccator and weigh after each ignition. Flames should not be produced at any time during the procedure. If after prolonged ignition a carbon-free ash cannot be obtained, take up with hot water, filter through an ashless filter paper and ignite again the residue and the filter paper. Combine the filtrate with the ash, carefully evaporate to dryness, and ignite to constant weight. Calculate the percentage of ash with reference to the air-dried drug.
Acid-insoluble ash Add carefully 25 mL of dilute hydrochloric acid to the total ash, boil gently for 5 minutes, collect the insoluble matter on filter paper for assay, and wash thoroughly with hot water. Dry the residue together with the filter paper, and ignite to incinerate in a tared crucible of platinum, quartz or porcelain for 3 hours. Cool in a desiccator (silica gel), weigh, and determine the amount (%) of acid-insoluble ash. When the amount determined exceeds the limit specified, incinerate repeatedly to constant mass.	Acid-insoluble ash Add carefully 25 mL of dilute hydrochloric acid to the total ash, boil gently for 5 minutes, collect the insoluble matter on filter paper for assay, and wash thoroughly with hot water. Dry the residue together with the filter paper, and ignite to incinerate in a tared crucible of platinum, quartz or porcelain for 3 hours. Cool in a desiccator (silica gel), weigh, and determine the amount (%) of acid-insoluble ash. When the amount determined exceeds the limit specified, incinerate repeatedly to constant mass.	Determination of Ash (Acid-insoluble ash) Place the obtained in the determination of total ash in crucible, add 10 mL of dilute hydrochloric acid with great care, cover with a watch glass, heat on a water bath for 10 minutes. Rinse the watch glass, with 5 ml of hot water and add the rinsings to the crucible, filter with an ashless filter paper, transfer the residue to the filter paper with water, wash till the filtrate yields no reactions of chlorides. Transfer the filter paper together with the residue to the original crucible, dry and ignite to constant weight. Calculate the percentage of acid-insoluble ash with reference to the air-dried drug.	DETERMINATION OF ACID INSOLUBLE ASH Use method 1 unless otherwise directed in the monograph. Method 1: Boil the ash for 5 minutes with 25 ml of 2 M hydrochloric acid R, filter, collect the insoluble matter in a previously weighed sintered-glass crucible or on an ashless filter paper, wash with hot water and ignite. Calculate the percentage of acid-insoluble ash with reference to the air-dried drug. Method 2: Place the ash or the sulphated ash, as specified in the monograph, in a crucible, add 15 ml of water and 10 ml of hydrochloric acid R, cover with a watch glass, boil gently for 10 minutes and allow to cool. Wash the watch glass with 5 ml of hot water, collect the washings in the crucible. Collect the insoluble matter in a previously weighed sintered-glass funnel or on ashless filter paper, wash with hot water until the filtrate is neutral. Dry, ignite to dull redness, allow to cool in a desiccator and weigh. Repeat until the difference between two successive weightings is not more than 1 mg. Calculate the percentage of acid-insoluble ash with reference to air-dried drug.
Extract content The test for the extract content in crude is performed as directed in the following methods: (1) Dilute ethanol-soluble extract-Unless	Extract content The test for the extract content in crude is performed as directed in the following methods: (1) Dilute ethanol-soluble extract-Unless		DETERMINATION OF SULPHATED ASH Use method 1 unless otherwise directed in the monograph. Method 1: Heat a porcelain or platinum crucible to redness for 10 minutes, allow to cool in a desiccator and weigh. Unless otherwise specified in the monograph, place 1 g of the substance being examined in the crucible, moisten with sulphuric acid R, ignite gently, again moisten with sulphuric acid and ignite at about 800°C. Cool, weigh again, ignite for 15 minutes and cool, weigh again. Repeat this procedure until low successive weightings do not differ by more than 0.5 mg. If the residue is reserved for the test of heavy metals, ignition should be carried out at 500°C to 600°C. Method 2: Heat a porcelain or platinum crucible to redness for 10 minutes, allow to cool in a desiccator and weigh. Place a suitable quantity of the substance being examined in the crucible, add 2 ml of 1 M sulphuric acid R and heat, first on a water bath, then cautiously over a flame and then progressively to about 600°C. Continue incineration until all black particles have disappeared and then allow to cool. Add a few drops of 1 M sulphuric acid R, incinerate as before and allow to cool. Add a few drops of a 15.8 % m/v solution of ammonium carbonate R, evaporate to dryness. Incinerate carefully, allow to cool, weigh, incinerate for 15 minutes and repeat this procedure to constant mass.
Extract content The test for the extract content in crude is performed as directed in the following methods: (1) Dilute ethanol-soluble extract-Unless	Extract content The test for the extract content in crude is performed as directed in the following methods: (1) Dilute ethanol-soluble extract-Unless		DETERMINATION OF WATER-SOLUBLE ASH Boil the ash (Appendix 7.6) for 5 minutes with 25 ml of water. Collect the insoluble matter in a previously weighed sintered-glass funnel or filter crucible or on an ashless filter paper, wash with hot water and ignite for 15 minutes at a temperature not exceeding 450°C. Allow to cool in a desiccator and weigh to determine the quantity of water-insoluble residue. The difference between the weight of ash add the weight of water-insoluble residue is the mass of water-soluble ash. Calculate the percentage of water-soluble ash with reference to the air-dried drug.
Extract content The test for the extract content in crude is performed as directed in the following methods: (1) Dilute ethanol-soluble extract-Unless	Extract content The test for the extract content in crude is performed as directed in the following methods: (1) Dilute ethanol-soluble extract-Unless	Determination of Extractives 1. Determination of Water-soluble Extractives Pulverize the material being examined, pass through No.2 sieve, mix well. Cold maceration method Place 4 g of the powdered material,	DETERMINATION OF EXTRACTIVES IN HERBAL DRUGS Determination of water-soluble extractives Cold maceration method: Unless otherwise specified in the monograph, place about 4,000 g of the moderately coarse powdered

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<p>Extract content</p> <p>otherwise specified, weigh accurately about 2.3 g of the sample for analysis, extract with 70 mL of dilute ethanol in a suitable flask with intermittent shaking for 5 hours, and allow to stand for 16 to 20 hours. Filter, and wash flask and residue with small portions of dilute ethanol until the filtrate measures 100 mL. Evaporate a 50 mL aliquot of filtrate to dryness, dry at 105°C for 4 hours, and cool in a desiccator (silica gel). Weigh accurately the amount, multiply it by 2, and determine the amount of diethyl ether-soluble extract. Calculate the extract content (%) with respect to the amount of the sample on the dried basis, obtained under the loss on drying.</p> <p>(2) Water-soluble extract—Proceed as directed in (1), using water instead of dilute ethanol, weigh accurately the amount, multiply by 2, and determine the amount of water-soluble extract. Calculate the extract content (%) with respect to the amount of the sample on the dried basis, obtained under the loss on drying.</p> <p>(3) Diethyl ether-soluble extract—Unless otherwise specified, dry the sample for analysis in a desiccator (silica gel) for 48 hours, weigh accurately about 2 g of it, and place in a suitable flask. Add 70 mL of diethyl ether, attach a reflux condenser to the flask, and boil gently on a water bath for 4 hours. Cool, filter, and wash the flask and the residue with small portions of diethyl ether until the filtrate measures 100 mL. Evaporate a 50 mL aliquot of the filtrate to dryness on a water bath, dry in a desiccator (silica gel) for 24 hours, weigh accurately the amount, multiply it by 2, determine the amount of diethyl ether-soluble extract, and calculate the extract content (%).</p> <p>Essential oil content</p> <p>The test of essential oil content in crude drugs is performed as directed in the following method:</p> <p>Essential oil determination: Weigh the quantity of the test sample for analysis directed in the monograph in a 1-L hard glass-stoppered flask, and add from 5 to 10 times as much water as the drug. Set up apparatus for essential oil determination in the upper mouth of it, and heat the content of the flask in an oil bath between 130°C and 150°C to boiling. The graduated tube of the apparatus is to be previously filled with water to the standard line, and 2.0 mL of xylene is added to the graduated tube. Unless otherwise specified, continue boiling for 5 hours, allow to stand for some time, and open the stopper of the apparatus. Draw off the water slowly until the surface of the oil layer corresponds to the preparation line, and allow it to stand for than 1 hour at ordinary temperature. Then lower the surface of the oil layer to the zero line, and read the volume (mL) of the oil at ordinary temperature. Subtract the volume (mL) of xylene from the volume of the total oil.</p>	<p>Extract content</p> <p>otherwise specified, weigh accurately about 2.3 g of the sample for analysis, extract with 70 mL of dilute ethanol in a suitable flask with intermittent shaking for 5 hours, and allow to stand for 16 to 20 hours. Filter, and wash flask and residue with small portions of dilute ethanol until the filtrate measures 100 mL. Evaporate a 50 mL aliquot of filtrate to dryness, dry at 105°C for 4 hours, and cool in a desiccator (silica gel). Weigh accurately the amount, multiply it by 2, and determine the amount of diethyl ether-soluble extract. Calculate the extract content (%) with respect to the amount of the sample on the dried basis, obtained under the loss on drying.</p> <p>(1) using water instead of dilute ethanol, weigh accurately the amount, multiply by 2, and determine the amount of water-soluble extract. Calculate the extract content (%) with respect to the amount of the sample on the dried basis, obtained under the loss on drying.</p> <p>(2) Diethyl ether-soluble extract—Unless otherwise specified, dry the sample for analysis in a desiccator (silica gel) for 48 hours, weigh accurately about 2 g of it, and place in a suitable flask. Add 70 mL of diethyl ether, attach a reflux condenser to the flask, and boil gently on a water bath for 4 hours. Cool, filter, and wash the flask and the residue with small portions of diethyl ether until the filtrate measures 100 mL. Evaporate a 50 mL aliquot of the filtrate to dryness on a water bath, dry in a desiccator (silica gel) for 24 hours, weigh accurately the amount, multiply it by 2, determine the amount of diethyl ether-soluble extract, and calculate the extract content (%).</p> <p>Essential oil content</p> <p>The test of essential oil content in crude drugs is performed as directed in the following method:</p> <p>Essential oil determination: Weigh the quantity of the test sample for analysis directed in the monograph in a 1-L hard glass-stoppered flask, and add from 5 to 10 times as much water as the drug. Set up apparatus for essential oil determination in the upper mouth of it, and heat the content of the flask in an oil bath between 130°C and 150°C to boiling. The graduated tube of the apparatus is to be previously filled with water to the standard line, and 2.0 mL of xylene is added to the graduated tube. Unless otherwise specified, continue boiling for 5 hours, allow to stand for some time, and open the stopper of the apparatus. Draw off the water slowly until the surface of the oil layer corresponds to the preparation line, and allow it to stand for than 1 hour at ordinary temperature. Then lower the surface of the oil layer to the zero line, and read the volume (mL) of the oil at ordinary temperature. Subtract the volume (mL) of xylene from the volume of the total oil.</p>	<p>Determination of Extractives</p> <p>accurately weight (to the nearest 0.01 g), in a 250–300 ml stoppered conical flask, add accurately 100 ml of water, stopper well. Macerate the drug with shaking for 6 hours and allow to stand for 18 hours. Filter rapidly through a dry filter, transfer accurately 20 ml of filtrate to an evaporating dish, previously dried to constant weight, and evaporate to dryness on a water bath. Dry at 150°C for 3 hours and allow to cool for 30 minutes in a desiccator. Weigh rapidly and accurately, unless specified otherwise in the monograph, calculate the percentage of water-soluble extractives on the dried basis (%).</p> <p>Hot extraction method: Place 2–4 g of the powdered material, accurately weighed in a 100–250 ml stoppered conical flask, add a accurately 50–100 ml of water, stopper well and weigh, allow to stand for 1 hour. Boil gently under reflux for 1 hour. Allow to cool, take off the flask, stopper well and weigh, add water to restore its original weight, shake well and filter through a dry filter. Place 25 ml of the filtrate, in an evaporating dish, previously dried to constant weight, and evaporate to dryness on a water bath. Dry at 105°C for 3 hours and allow to cool for 30 minutes in a desiccator. Weigh rapidly and accurately, unless specified otherwise in the monograph, calculate the percentage of water-soluble extractives on the dried basis (%).</p> <p>2. Determination of Ethanolic-soluble Extractives</p> <p>Proceed as directed under determination of water-soluble extractive ethanol or methanol of a strength specified in individual monograph as the solvent instead of water.</p> <p>3. Determination of volatile ether extractives</p> <p>Place 2-5 g of the powdered material (through No. 4 sieve), accurately weighed, dry for 12 hours in a desiccator with P₂O₅. Place in a Soxhlet's extractor, add a quantity of ether, boil under reflux for 8 hours, unless specified otherwise in the monograph. Place in an evaporate to dryness. Dry for 18 hours in a desiccator with P₂O₅, weigh accurately, heat to 105°C slowly, dry at 105°C to constant weight. The weight loss is the weight of volatile ether extractives.</p>	<p>DETERMINATION OF EXTRACTIVES IN HERBAL DRUGS</p> <p>Material, accurately weighed, in a 250–300 ml stoppered conical flask. Add accurately 100.0 ml of water, close well, allow to macerate cold occasionally shaking for 6 hours, then allow to stand for 18 hours. Filter through a dry filter into a suitable dry flask. Pipette 20 ml of the filtrate to a glass beaker, previously dried to constant mass, and evaporate to dryness in a water bath. Dry the residue at 105°C for 3 hours and allow to cool for 30 minutes in a desiccator, weigh rapidly to determine the mass of the residue, calculate the percentage of water-soluble extractives with reference to the air-dried drug.</p> <p>Hot extraction method: Unless otherwise specified in the monograph, place about 2.000 g to 4.000 g of the moderately coarse powdered material, accurately weighed, in a 100 ml or 250 ml close conical flask. Add accurately 50.0 or 100.0 ml of water, close well and weigh; allow to stand for 1 hour, then heat under a reflux condenser in a water bath for 1 hour, allow to cool, take off the flask, closes well and weigh, add water to restore its original mass, filter through a dry filter into a suitable dry flask. Pipette 25 ml of the filtrate to a glass beaker, previously dried to constant mass, and evaporate to dryness in a water bath. Dry the residue at 105°C for 3 hours and allow to cool for 30 minutes in a desiccator, weigh rapidly to determine the mass of the residue, calculate the percentage of water-soluble extractives with reference to the air-dried drug.</p> <p>Determination of alcohol-soluble extractives</p> <p>Process as directed under determination of water-soluble extractives, using ethanol or methanol of strength specified in individual monograph as extraction solvent instead of water.</p>
<p>Extract content</p> <p>The test of essential oil content in crude drugs is performed as directed in the following method:</p> <p>Essential oil determination: Weigh the quantity of the test sample for analysis directed in the monograph in a 1-L hard glass-stoppered flask, and add from 5 to 10 times as much water as the drug. Set up apparatus for essential oil determination in the upper mouth of it, and heat the content of the flask in an oil bath between 130°C and 150°C to boiling. The graduated tube of the apparatus is to be previously filled with water to the standard line, and 2.0 mL of xylene is added to the graduated tube. Unless otherwise specified, continue boiling for 5 hours, allow to stand for some time, and open the stopper of the apparatus. Draw off the water slowly until the surface of the oil layer corresponds to the preparation line, and allow it to stand for than 1 hour at ordinary temperature. Then lower the surface of the oil layer to the zero line, and read the volume (mL) of the oil at ordinary temperature. Subtract the volume (mL) of xylene from the volume of the total oil.</p>	<p>Determination of Volatile Oil</p> <p>The drug being examined should be pulverized to pass through No. 2 or No. 3 sieves, and then mixed well, unless otherwise specified.</p> <p>Method 1 This method is used for determining volatile oil of which the relative density is less than 1.0. Weigh accurately to the nearest 0.01 g, a quantity of the substance being examined equivalent to 0.5–1.0 ml of volatile oil, into flask A. Add 300–500 ml of water and a few glass beads, shake and mix well. Connect flask A to volatile oil determination tube B and then connect B to reflux condenser C. Add water through the top of reflux condenser C until the graduated tube of B is filled and overflows to flask A. Heat the flask gently in an electric heating jacket or by other suitable means until boiling begins-continue heating for about 5 hours, until the volume of oil does not increase. Stop heating, allow to stand for a few minutes, and open the stopcock at the lower part of B, run off the water layer slowly until the oil layer is 5 mm above the zero mark. Allow to stand for at least 1 hour, open the stopcock again, run off the remaining water layer carefully until the oily layer is just on the zero mark. Read the volume of oil in the graduated portion of the tube and calculate the content of volatile oil, expressed as percentage (ml/g).</p> <p>Method 2 This method is used for determination volatile oils of which the relative density is more than 1.0. Transfer 300 ml of water and a few glass beads to flask A. Connect flask A to volatile oil determination assembly B. Add water through the top of B until the graduated measuring tube of B is filled and water overflows to flask A. Add 1 ml of xylene with pipette and then connect the reflux condenser C to B. Heat the flask until boiling begins and continue the distillation at a rate that will keep the middle part of the condenser cold. Stop heating after 30 minutes, allow to stand for at least 15 minutes. Read the volume of xylene in the graduate portion of the tube. Carry out the procedure described under Method 1. Beginning at the words "Weigh accurately to the nearest 0.01 g..." Subtract the volume of xylene previously from the volume of the oil layer. Subtract the volume of xylene from the volume of the oil layer, the remainder is taken to the content of volatile oil in the drug being examined, expressed as percentage (ml/g).</p>	<p>Determination of Volatile Oil in Drugs</p> <p>The determination of volatile oil in drugs is carried out by steam distillation in the apparatus described in the Fig 9.2. The distillate is collected in a tube graduated into divisions of 0.05 ml and the aqueous phase is automatically recalculated into the distillation flask. The volume of volatile oil may be measured directly on the graduated tube or xylene may be used to take up the volatile oil to the graduated part of the tube (for the volatile oils the relative density of which is more than 1.0), and then total volume of the mixture of xylene and volatile oil is measured. The content of volatile oil is expressed as a percentage v/m.</p> <p>Determination of the volatile oils the relative density of which is less than 1.0: Weigh accurately the nearest 0.01 g, a quantity of the substance being examined passed through sieve No. 2000 equivalent to 0.5–1.0 ml of volatile oil in to the distillation flask. Add 300–500 ml of water and a few pieces of porous earthenware. Connect the distillation flask to the still head A of the apparatus. Add water through the funnel N until it is at the level B. Heat the flask until ebullition begins and adjust the distillation rate 2 to 3 ml per minute unless otherwise prescribed. Determine the rate of distillation by lowering the level of distillation liquid by means of the three-way tap M until the meniscus is level with the lower mark J, closing the tap M and simultaneously starting a stop watch. When the level reaches the mark H, stop the watch and note the time. Open the tap M and continue the distillation for 5 hours, unless otherwise prescribed, until the volume of volatile oil stops to increase. Stop heating and after at least 10 minutes read the volume of the oil collector in the graduated tube.</p> <p>Determination of the volatile oils the relative density of which is more than 1.0: Connect the distillation flask containing about 300–500 ml of water and a few small pieces of porous earthenware, to the still head A of the apparatus. Add water through the funnel N until it is at the level B. Introduce 1 ml of xylene R at K by means of a pipette (the tip of which is inserted the lower part of orifice K). Heat the flask until ebullition begins and adjust the distillation rate as the way described under the method for determination of the volatile oils relative density of which is less than 1.0. After 30 minutes discontinue heating and after at least a 10 minutes read the volume of xylene R collected in the graduated tube. Introduce the specified quantity of drug passed the through No. 2000</p>	<p>DETERMINATION OF VOLATILE OIL IN DRUGS</p> <p>The determination of volatile oil in drugs is carried out by steam distillation in the apparatus described in the Fig 9.2. The distillate is collected in a tube graduated into divisions of 0.05 ml and the aqueous phase is automatically recalculated into the distillation flask. The volume of volatile oil may be measured directly on the graduated tube or xylene may be used to take up the volatile oil to the graduated part of the tube (for the volatile oils the relative density of which is more than 1.0), and then total volume of the mixture of xylene and volatile oil is measured. The content of volatile oil is expressed as a percentage v/m.</p> <p>Determination of the volatile oils the relative density of which is less than 1.0: Weigh accurately the nearest 0.01 g, a quantity of the substance being examined passed through sieve No. 2000 equivalent to 0.5–1.0 ml of volatile oil in to the distillation flask. Add 300–500 ml of water and a few pieces of porous earthenware. Connect the distillation flask to the still head A of the apparatus. Add water through the funnel N until it is at the level B. Heat the flask until ebullition begins and adjust the distillation rate 2 to 3 ml per minute unless otherwise prescribed. Determine the rate of distillation by lowering the level of distillation liquid by means of the three-way tap M until the meniscus is level with the lower mark J, closing the tap M and simultaneously starting a stop watch. When the level reaches the mark H, stop the watch and note the time. Open the tap M and continue the distillation for 5 hours, unless otherwise prescribed, until the volume of volatile oil stops to increase. Stop heating and after at least 10 minutes read the volume of the oil collector in the graduated tube.</p> <p>Determination of the volatile oils the relative density of which is more than 1.0: Connect the distillation flask containing about 300–500 ml of water and a few small pieces of porous earthenware, to the still head A of the apparatus. Add water through the funnel N until it is at the level B. Introduce 1 ml of xylene R at K by means of a pipette (the tip of which is inserted the lower part of orifice K). Heat the flask until ebullition begins and adjust the distillation rate as the way described under the method for determination of the volatile oils relative density of which is less than 1.0. After 30 minutes discontinue heating and after at least a 10 minutes read the volume of xylene R collected in the graduated tube. Introduce the specified quantity of drug passed the through No. 2000</p>

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Essential oil content	Essential oil content	Determination of Volatile Oil	DETERMINATION OF VOLATILE OIL IN DRUGS Sieve equivalent to 0.5-1.0 ml of volatile oil into the distillation flask. Carry out the distillation at the distillation rate from 2 to 3 ml per minute for 5 hours, unless otherwise prescribed, until the volume of the volatile oil stops to increase. Stop heating and after at least 10 minutes read the volume of the mixture of xylene R and volatile oil. Subtract the volume of xylene R previously observed from the volume of the oily layer. The difference in volume and the quantity of drug are taken to be the content of volatile oil in the drug being examined.
Microscopic examination	Microscopic examination	Microscopic Identification for Crude Drugs and Patent Medicines	MICROSCOPICAL IDENTIFICATION FOR CRUDE DRUGS AND PATENT MEDICINES Microscopical identification is a method using a microscope to identify the characters of tissues, cells or cell contents in sections, powders, disintegrated tissues or surface slides of crude drugs and patent medicines. Representative samples are chosen to be identified and slides are prepared to meet the requirements of identification for each drug. The slide of patent medicines are after appropriate treatment with reference to their different dosage forms. Transverse of longitudinal sections Select a suitable part of the drug having enough required botanical characteristics as specified below: Stems and small roots: Take a piece with a full saritorial transverse section. Stems, big roots: Take a piece with a spectral transverse section (showing from the epidermis to the centre). Stem bark: Take a piece with a rectangular transverse section (showing from cork to xylem). Leaves: Take a piece with central vein and part of the lobes on both of its side. Flowers: Take the epiderma or cut transversely every part of the flower. Small fruits and seeds: Take the whole fruit or seed. Big fruits and seeds: Take a part of fruit or seed so that a section of which shows all botanical characteristics. Cut into thin sections with razor blade or using sliding microtome after being softened. Material may be embedded in herd paraffin under a cutting if necessary. The section is examined immediately under a microscope unless otherwise specified or after being treated by the following ways: Macerate the section in 5% solution of chloramines TR until it is white, thoroughly wash with water, Macerate the section in a 1% solution of acetic acid R for 2 minutes, thoroughly wash with water. Macerate the section in green iod solution R or methylene blue for 1-5 s, quickly wash with ethanol (60%) R then with water. Macerate the section in carmine 40 solution R until it is coloured, wash with water. Slides of powder Spread a small quantity of the powder on a slide, and examine under a microscope after being treated with either water, glycerol, chloral hydrate R, or other suitable test solutions. Slide of surface After moistening and softening the materials (when necessary) out a part or tear its epidermis, add suitable test solutions and examine. Slide of disintegrated tissue Potassium hydroxide method can be used if parenchyma makes most part of the material or the material with a few or scattered woody tissues; chromic-nitric acids method or potassium chlorate method can be used if the material is hard, with the presence of more woody tissues or the woody tissues propped into larger bundles. The material should be cut into small strips or pieces of about 2 mm wide or thick before being disintegrated. a. Potassium hydrosulfide method b. Chromic-nitric acids method c. Potassium chlorate method Pollen and spore slides Grind pollens, anthers, small flowers or sori (soften the dry material in glacial acetic acid R) with a glass rod and filter into a centrifugal tube, centrifuge. To the precipitate add 1-3 ml of a freshly prepared mixture of acetic anhydride-sulfuric acid (9:1), heat on a water bath for 2-3 minutes, centrifuge. Wash the precipitate with water twice, add 3-4 drops of glycerine gelatine and examine. Chloral hydrate R may also be used as mount ant for the examination. Measurements of cells and cell contents To measure the sizes of cells and cell contents, etc. under the microscope, ocular micrometer can be used. Place the ocular micrometer in an eyepiece first, then calibrate with a stage micrometer. For the calibration, turn the eyepiece and move the stage micrometer to make the divisions on the two scales parallel and their left "O" lines
Microscopic examination	Microscopic examination	Microscopic examination	Microscopic identification is method with the application of the microscope to identify the characters of tissues, cells or cell contents in sections, powders disintegrated tissues or surface slides of crude drugs and patent medicines. Representative to meet the requirements of identifications for each drugs. The slides of patent medicines are made after appropriate treatment with reference to their different dosage forms. (1) Transverse or Longitudinal Sections (1) Transverse or Longitudinal Sections Select the observed part of the drug, cut into sections of 10-20 mm in thickness with a razor blade or using sliding microtome after softened. Material may be embedded in herd paraffin before cutting if necessary. Select a flat section on the glass slide, according to different phenomena, treat with glycerol-acetic acid TS, choral hydrate TS or other test solutions 1-2 drops, and cover the cover glass. If necessary, after treat chloral hydrate TS, heat until it is transparent, and then treat with glycerol-ethanol TS or diluent glycerol, cover the cover glass. (2) Slides of Powder Spread a small quantity of the powder, through a sieve No. 4, on a slide, and examine after treated with glycerol-acetic acid TS, chloral hydrate TS, or other suitable test solutions, cover the cover glass. (3) Slides of Surface After moistening and softening the materials, cut two parts of about 4 mm of the observed part, place on the glass slide (one for the observe, the other for the opposite) or tear its epidermis, add suitable test solutions or heat until it is transparent, cover the cover glass. (4) Slides of Disintegrated Tissue The material should be cut into small strips of about 5 mm in length, 2 mm in diameter or pieces of about 1 mm thick before being disintegrated. Potassium hydroxide method can be used parenchyma makes most part of the material or the material with few or scattered woody tissues; chromic-nitric acids method or potassium chlorate method can be used if the material is hard, with the presence of more woody tissues or the woody grouped to lager bundles. ① Potassium Hydroxide Method ② Chromic-Nitric Acids Method ③ Potassium Chlorate Method ④ Slides of Pollen and Spore Grind Pollens, anthers (or small flowers) or sori (soften the dry material in glacial acetic acid) with a glass rod and filter into a centrifugal tube, centrifuge. To the precipitate add 1-3 ml of a freshly prepared mixture of acetic anhydride-sulfuric acid (9:1), heat on a water bath for 2-3 minutes, centrifuge. Wash the precipitate with water twice, place a little on the glass slide, treat with choral hydrate TS, cover the cover glass, or add 1-2 drops of 50% glycerin and 1% phenol, mount in fuchsin-glycerin gelatin. 2. Microscopical slides of preparations including drugs powder 3. Identification of cell wall (1) Lignified cell wall (2) Suberized or Cuticularized Cell Wall (3) Cellulose Cell Wall (4) Siliceous Cell Wall 4. Identification of Cell Content (1) Starch (2) Aleurone (3) Fatty oil, Volatile Oil or Resin (4) Inulin (5) Mucilage (6) Calcium Oxalate Crystals (7) Calcium Carbonate (stalactile) (8) Silicium 5. Microscopical measure It refers to measure the size of cells and cell contents in the microscope

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Microscopic examination	Microscopic examination	Microscopical Identification for Crude Drugs and Patent Medicines with ocular micrometer. (1) Ocular micrometer (2) Stage micrometer (3) Mark of ocular micrometer (4) Measurements	<p>MICROSCOPICAL IDENTIFICATION FOR CRUDE DRUGS AND PATENT MEDICINES</p> <p>coincide, then look for another coincident lines to the right.</p> <p>Measurements of cells and cell contents The value (μ m) of 1 ocular micrometer division can be calculated on the basis of divisions of the two micrometer scales between the coincident lines. To measure the object, multiply the number of object-measuring divisions of ocular micrometer by the value (μ m) of each division.</p> <p>Generally, it is carried out under a high power objective, but a low power objective would be more convenient to measure the length of longer fibres and non-glandular hairs, etc. Record the maximal and minimal values (μ m), permitting a few numerical values slightly higher or lower than the values specified in pharmacopoeial requirement.</p> <p>Detection of cell wall <i>Lignified cell wall</i> <i>Suberized or Cuticularized cell wall</i> <i>Cellulose cell wall</i> <i>Siliceous cell Wall</i> Detection of cell contents <i>Starch</i> <i>Aleuronic</i> <i>Fatty oil, volatile oil or resin</i> <i>Inulin</i> <i>Calcium oxalate crystals</i> <i>Calcium carbonate</i> <i>Silicium</i></p> <p>Insoluble in sulphuric acid Identify the patent medicines made from pulverized drugs, slides for powders are prepared according to the method for powder slides mentioned above; for pills and tablets, etc..., grind 2 -3 pills (tablets) into fine powder, to a small quantity of the sample add drop wise the required test solutions, stir thoroughly to separate the stuck cells and tissues, then carry out the identification method for powder characters, slides of honeyed pills can be prepared directly by picking a little sample, or de-honeyed with hot water for the examination.</p>
Microscopic examination	Microscopic examination	Microscopic examination	<p>LIMIT TESTS FOR IMPURITIES (ARSENIC)</p> <p>Use Method A unless otherwise directed in the monograph Method A The Apparatus consists of a 100 ml conical flask closed with ground-glass stopper through which passes a glass tube about 200 mm long and 5 mm in internal diameter. The lower part of the tube is drawn to an internal diameter of 1 mm. The tube is in position in the stopper the lateral orifice should be at least 3 mm below the lower surface of the stopper. The upper end of the tube has a perfectly flat, ground surface at right angles to the axis of the tube. A second glass tube of the same internal diameter and 30 mm long, with a similar flat ground surface, is placed in contact with the first and held in position by two spiral springs. Procedure: Into the longer tube insert 50 to 60 mg of lead acetate cotton R. Between the flat surfaces of the 2 tubes place a disc or a small square of mercury (II) bromide paper R large enough to cover the orifice of the tube, hold the 2 tubes in position by two spiral springs. In the conical flask dissolve or dilute the prescribed quantity of the substance being examined in sufficient water to produce 25 ml. Add 15 ml of hydrochloric acid R, 0.1 ml of tin (II) chloride solution As 1R and 5 ml of a 20% solution of potassium iodide R. Allow to stand for 15 minutes and add 5 g of arsenic-free zinc R. Immediately assemble the two parts of the apparatus and immerse the flask in a water bath at a temperature such that a uniform evolution of gas is maintained. Prepare a standard at the same time and in the same manner using 1 ml of arsenic standard solution (1 ppm As) in place of the substance being examined and diluted to 25 ml with water. After not less than 2 hours compare the stains produced on the mercury (II) bromide papers. Any stain produced on the paper of the test flask is not more intense than that of the standard. Method B Add the prescribed quantity of the substance being examined to a test tube containing 4 ml of hydrochloric acid R and about 5 mg of potassium iodide R and add 3 ml of hydrophosphoric solution R. Heat the mixture on a water-bath for 15 minutes, shaking occasionally. Prepare a standard at the same time and in the same manner using 0.5 ml of arsenic standard solution (1 ppm As) in place of the substance being</p>
Microscopic examination	Microscopic examination	Microscopic examination	<p>Limit Test for Arsenic</p> <p>Method 1 (Gutzwiller's method) Apparatus A is a 100 ml conical flask with standard ground joint: B is a standard hollow ground glass stopper connected to glass conduit C (external diameter 8.0 mm, internal diameter 6.0 mm); the total length of B and C is about 180 mm. D is a plastic screw, the upper part of which has an aperture 6.0 mm in diameter and the lower part of which has an aperture 8.0 mm in diameter; E is a plastic screw cap which has a weight of about 60 mg is packed into tube C to a depth of about 60--80 mm. A disc of mercuric bromide test paper is placed between the contacting surfaces of D and E. Arsenic standard stain Place 2 ml of standard arsenic solution, accurately measured, in flask A, add 5 ml of hydrochloric acid and 21 ml water. Then add 5 ml of potassium iodide TS and 5 drops of acid stannous chloride TS, allow to stand at room temperature for 10 minutes and add 2 g of zinc granules. Insert the stopper B and conduit C into the mouth of flask A and immerse the flask in a water bath at 25--40°C for 45 minutes. Remove the mercuric bromide test paper. Procedure Transfer the preparation prepared as described under individual monographs to flask A and proceed as described under Arsenic standard stain, beginning with the words "Then add 5 ml of potassium iodide TS ...". Any stain produced is not more intense than the standard stain. Method 2 (Silver diethyldithiocarbamate method) Apparatus A is a 100 ml conical flask with standard ground joint: B is a standard hollow ground glass stopper connected to glass conduit C (at one end, the external diameter is 8.0 mm and the internal diameter is 6.0 mm; the other end is in length of 180 mm, in external diameter of 4 mm and in internal diameter of 1.6 mm, the internal diameter of sharp end is 1 mm). D is a glass tube with flat bottom (length 180 mm, internal diameter 10 mm, and with a graduation at 5.0 ml). A wad of cotton wool previously moistened with lead acetate TS and dried weighing about 0.1 g is packed into conduit C to a depth of about 60 mm, and measure 3 ml of silver diethyldithiocarbamate TS in tube D. Standard arsenic reference solution Transfer 2 ml of arsenic standard solution as described under Method 1</p>
Microscopic examination	Microscopic examination	Microscopic examination	<p>Arsenic Limit Test</p> <p>The Arsenic Limit Test is a limit test of arsenic contained in drugs. The limit is expressed in terms of arsenic (III) trioxide (As₂O₃). In each monograph, the permissible limit for arsenic (as As₂O₃) is described in terms of ppm in parentheses. Preparation of the test solution Unless otherwise specified, proceed in the following. (1) Method 1 Weigh the amount of the sample direct in the monograph, add 5 mL of water, dissolve by heating if necessary, and designate the solution as the test solution. (2) Method 2 Weigh the amount of the sample directed in the monograph, add 5 mL of sulfuric acid except in the cases that the samples are inorganic acids. Add 10 mL of sulfuric acid solution, transfer to a small beaker, and evaporate the mixture on a water bath until it is free from sulfuric acid is reduced to about 2 mL in volume. Dilute with water to make 5 mL, and designate it as the test solution. (3) Method 3 Weigh the amount of the sample directed in the monograph, and place it in a crucible of platinum, quartz or porcelain. Add 10 mL of a solution of magnesium nitrate hexahydrate in ethanol(95)(1 in 50), ignite the ethanol, and heat gradually to incinerate. If carbonized material still remains by this procedure, moisten with a small quantity of nitric acid, and ignite again to incinerate. After cooling, add 3 mL of hydrochloric acid, heat on a water bath to dissolve the residue, and designate it as the test solution.</p>

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Arsenic Limit Test (4) Method 4 Weigh the amount of the sample directed in the monograph, and place it in a crucible of platinum, quartz or porcelain. Add 10 mL of a solution of magnesium nitrate hexahydrate in ethanol (95/1 in 10), burn the ethanol, heat gradually, and ignite to incinerate. If carbonized material still remains by this procedure, moisten with a small quantity of nitric acid, and ignite again to incinerate in the same manner. After cooling, add 3 mL of hydrochloric acid, heat on a water bath to dissolve the residue, and designate it as the test solution. (5) Method 5 Weigh the amount of the sample directed in the monograph, add 10 mL of N,N-dimethylformamide, dissolve by heating if necessary, and designate the solution as the test solution.	Arsenic Limit Test (4) Method 4 Weigh the amount of the sample directed in the monograph, and place it in a crucible of platinum, quartz or porcelain. Add 10 mL of a solution of magnesium nitrate hexahydrate in ethanol (1→10), burn the ethanol, heat gradually, and ignite to incinerate. If carbonized material still remains by this procedure, moisten with a small quantity of nitric acid, and ignite again to incinerate in the same manner. After cooling, add 3 mL of hydrochloric acid, heat on a water bath to dissolve the residue, and designate it as the test solution. (5) Method 5 Weigh the amount of the sample directed in the monograph, add 10 mL of N,N-dimethylformamide, dissolve by heating if necessary, and designate the solution as the test solution.	Limit Test for Arsenic To flask A, accurately measured, add 5 mL of hydrochloric acid and 21 mL of water. Then add 5 mL of potassium iodide TS and 5 drops of acid stannous chloride TS, allow to stand at room temperature for 10 minutes and add 2 g of zinc granules. Connect conduit C into flask A immediately, and allow the evolved arsine to enter tube D. Immerse the flask A in a water bath at 25–40°C for 45 minutes. Remove tube D, add chloroform to the graduation, mix well. Procedure Transfer the test preparation prepared as described under individual monographs to flask A and proceed as described under standard arsenic reference solution beginning with the words "Then add 5 mL of potassium iodide TS ...". Compare the above two solutions against a white background. Any colour produced by the preparation is not more intense than produced by the standard arsenic reference solution. If necessary, determine the absorbance at the wavelength of 510 nm, with a suitable spectrophotometer or colorimeter, using silver diethyldithiocarbamate TS as the blank.	LIMIT TESTS FOR IMPURITIES (ARSENIC) Compare the colour produced in the test solution with that in the standard solution. Any colour produced in the test solution is not more intense than that obtained in the standard solution.
Heavy Metals Limit Test The Heavy Metals Limit Test is a limit test of the quantity of heavy metals contained as impurities in drugs. The heavy metals are the metallic inclusions that are darkened with sodium sulfide TS in acidic solution, as their quantity is expressed in terms of the quantity of lead (Pb). In each monograph, the permissible limit for heavy metals (as Pb) is described in terms of ppm in parentheses. Preparation of test solutions and control solutions Unless otherwise specified, test solution and control solution are prepared as directed in the following: (1) Method 1 Place an amount of the sample, directed in the monograph, in Nessler tube. Dissolve in water to make 40 mL. Add 2 mL of dilute acetic acid and water to make 50 mL, and designate it as the test solution. The control solution is prepared by placing the volume of Standard Lead Solution directed in the monograph in a Nessler tube, and adding 2 mL of dilute acetic acid and water to make 50 mL. (2) Method 2 Place an amount of the sample, directed in the monograph, in a quartz or porcelain crucible, cover loosely with a lid, and carbonize by gentle ignition. After cooling, add 2 mL of nitric acid and 5 drops of sulfuric acid, heat cautiously until white fumes are no longer evolved, and incinerate by ignition between 500°C and 600°C. Cool, add 2 mL of hydrochloric acid, evaporate to dryness on a water bath, moisten the residue with 3 drops of hydrochloric acid, add 10 mL of hot water, and warm for 2 minutes. Then add 1 drop of phenolphthalein TS, add ammonia TS dropwise until the solution develops a pale red color, add 2 mL of dilute acetic acid, filter if necessary, and wash with 10 mL of water. Transfer the filtrate and washing to a Nessler tube, and add water to make 50 mL. Designate it as the test solution. The control solution is prepared as follows: Evaporate a mixture of 2 mL of nitric acid, 5 drops of sulfuric acid and 2 mL of hydrochloric acid on a water bath, further evaporate to dryness on a sand bath, and moisten the residue with 3 drops of hydrochloric acid. Hereinafter, proceed as directed in the test solution, then add the volume of Standard Lead Solution directed in the monograph and water to make 50 mL. (3) Method 3 Place an amount of the sample, directed in the	Heavy Metals Limit Test The Heavy Metals Limit Test is a limit test of the quantity of heavy metals contained as impurities in drugs. The heavy metals are the metallic inclusions that are darkened with sodium sulfide TS in acidic solution, as their quantity is expressed in terms of the quantity of lead (Pb). In each monograph, the permissible limit for heavy metals (as Pb) is described in terms of ppm in parentheses. Preparation of test solutions and control solutions Unless otherwise specified, test solution and control solution are prepared as directed in the following: (1) Method 1 Place an amount of the sample, directed in the monograph, in Nessler tube. Dissolve in water to make 40 mL. Add 2 mL of dilute acetic acid and water to make 50 mL, and designate it as the test solution. The control solution is prepared by placing the volume of Standard Lead Solution directed in the monograph in a Nessler tube, and adding 2 mL of dilute acetic acid and water to make 50 mL. (2) Method 2 Place an amount of the sample, directed in the monograph, in a quartz or porcelain crucible, cover loosely with a lid, and carbonize by gentle ignition. After cooling, add 2 mL of nitric acid and 5 drops of sulfuric acid, heat cautiously until white fumes are no longer evolved, and incinerate by ignition between 500°C and 600°C. Cool, add 2 mL of hydrochloric acid, evaporate to dryness on a water bath, moisten the residue with 3 drops of hydrochloric acid, add 10 mL of hot water, and warm for 2 minutes. Then add 1 drop of phenolphthalein TS, add ammonia TS dropwise until the solution develops a pale red color, add 2 mL of dilute acetic acid, filter if necessary, and wash with 10 mL of water. Transfer the filtrate and washing to a Nessler tube, and add water to make 50 mL. Designate it as the test solution. The control solution is prepared as follows: Evaporate a mixture of 2 mL of nitric acid, 5 drops of sulfuric acid and 2 mL of hydrochloric acid on a water bath, further evaporate to dryness on a sand bath, and moisten the residue with 3 drops of hydrochloric acid. Hereinafter, proceed as directed in the test solution, then add the volume of Standard Lead Solution directed in the monograph and water to make 50 mL. (3) Method 3 Place an amount of the sample, directed in the	Limit Test for Heavy Metals The Term "heavy metals" refers to those metals that react with thioacetamide or sodium under the specified conditions to produce a coloured compound. Method 1 Unless otherwise specified, use two 25 mL Nessler cylinders. To cylinder A add the specified volume of lead standard solution and 2 mL of acetate BS (pH 3.5), dilute with water or other solvent as specified under individual monographs to 25 mL. To cylinder B add 25 mL of the test preparation containing a quantity of the substance being examined as specified under individual monographs. If the original test preparation is coloured, its colour can be matched by the addition of a few drops of dilute caramel solution or other suitable solution to cylinder A. To each cylinder add 2 mL of thioacetamide TS and mix well, allow to stand for 2 minutes, compare the colour produced by viewing down the vertical axis of the cylinder against a white background. The colour produced in cylinder B is not more intense than that produced in cylinder A. If the colour cannot be matched by the addition of caramel solution, duplicate the quantity of the substance being examined and the reagent, add water or other solvent as specified under individual monographs to produce 30 mL of test preparation. Divide the test preparation into two equal portions and transfer to Nessler cylinder A and B. To cylinder B add sufficient water or other solvent as specified under individual monograph to produce 25 mL. To cylinder A add 2 mL of thioacetamide TS, mix well in porosity. To cylinder A add the prescribed volume of lead standard solution and dilute with water of other solvent as specified under individual monographs to produce 25 mL. Then add 2 mL of thioacetamide TS to cylinder B and 2 mL of water to cylinder A and compare the colour as described above. If the substance being examined contains a ferric salt which interferes the test, 0.5–1.0 g of ascorbic acid should be added to each cylinder. Unless otherwise specified, evaporate the same quantity of the same reagents to dryness in a porcelain dish. Dissolve the residue in 2 mL of acetate buffer (pH 2.5) and 15 mL of water. Transfer the solution to a Nessler cylinder, add the specified quantity of lead standard solution and water to 25 mL. The solution is used as reference solution for the test solution which is prepared by using more than 1.0 mL of hydrochloric acid or equivalent amount of dilute hydrochloric acid, 2 mL of ammonia TS or by treating with other reagents. Method 2 Unless otherwise specified, use the residue obtained from the determination of residue on ignition, add 0.5 mL of nitric acid, evaporate to dryness, heat until nitrous oxide fumes are no longer evolved (or alternatively, ignite a quantity of the substance being examined in crucible until thoroughly charred, cool, moisten the residue with 0.5–1.0 mL of sulfuric acid, ignite at a low temperature until sulfurous acid fumes are no longer evolved, add 0.5 mL of nitric acid, evaporate to dryness, heat until nitrous oxide fumes are no longer evolved and ignite at 500–600°C until the incineration is complete). Cool, add 2 mL of hydrochloric acid, evaporate to dryness on a water bath, followed by ammonia TS dropwise until the solution is neutral to phenolphthalein TS, then add 2 mL of acetate BS (pH 3.5) and warm to effect dissolution. Transfer the resulting solution to Nessler cylinder B, dilute with water to 25 mL and produced as described under method 1. The reference	LIMIT TESTS FOR IMPURITIES (HEAVY METALS) Use one of the following methods as prescribed in the monograph. Method 1 To 12 mL of the prescribed solution in a tube, add 2 mL of acetate buffer pH 3.5 and mix. Add 1.2 mL of thioacetamide solution R, mix immediately and allow to stand for 2 minutes. Prepare a standard solution in the same manner using a mixture of 10 mL of either lead standard solution (1 ppm Pb) or lead standard solution (2 ppm Pb), as prescribed, and 2 mL of the solution being examined. Compare the colour produced in the test solution with that in the standard solution. Any brown colour produced in the test solution is not more intense than that obtained in the standard solution. The standard solution exhibits a slightly brown colour when compared to a blank solution prepared by treating in the same manner a mixture of 10 mL water and 2 mL of the solution being examined. Method 2 Dissolve the specified quantity of the substance being examined in an organic solvent containing a minimum percentage of water, such as 1,4-dioxan R or acetone R containing 15% of water. Carry out Method 1 but prepare the lead standard solution by diluting lead standard solution (100 ppm Pb) with the solvent used to prepare the test solution to contain 1 or 2 ppm of Pb, as specified. Method 3 Place the prescribed quantity (usually not more than 2 g) of the substance being examined in a silica crucible. Add 4 mL of a 25% solution of magnesium sulphate in 2 N sulphuric acid R. Mix using a fine glass rod and heat cautiously. If the mixture is liquid, evaporate gently to dryness on a water bath. Progressively heat to ignition, not allowing the temperature to exceed 800°C, and continue heating until a residue or at most greyish residue is produced. Allow to cool, moisten the residue with 0.2 mL of 2 N sulphuric acid R, evaporate, ignition again and allow to cool. The total period of ignition must not exceed 2 hours. Dissolve the residue using two 5 mL quantities of 2 N hydrochloric acid R. Add 0.1 mL of phenolphthalein solution I and concentrated ammonia solution R dropwise until a pink colour is produced. Cool, add glacial acetic acid R until the solution is decolorized and add a further 0.5 mL. Filter if necessary and dilute the solution to 20 mL with water. To 1.5 mL of the resulting solution in a tube, add 2 mL of acetate buffer pH 3.5 and mix. Add to 1.2 mL of thioacetamide solution R, mix immediately and allow to stand for 2 minutes. Compare the colour produced in the test solution with that in a standard solution prepared simultaneously in the same manner. Any colour produced in the test solution is not more intense than that obtained in the standard solution. Method 4 Mix the prescribed quantity of the substance being examined with 0.5 g of magnesium oxide R in a silica crucible. Ignite to dull red heat until a homogeneous white or greyish white mass is produced. If after 30 minutes of ignition the mixture remains coloured, allow to cool, mix with a fine glass rod and repeat the ignition. If necessary, repeat the operation. Finally heat at 800°C for about 1 hour. Dissolve the residue using two 5 mL quantities of 5 N hydrochloric acid solution R and carry out the procedure described under Method 3 beginning at the word "Add 0.1 mL of phenolphthalein solution I...". To prepare the standard solution place the prescribed volume of lead standard solution (10 ppm Pb) in a silica crucible, add 0.5 g of magnesium oxide R and mix. Dry the mixture in an oven at 100°C to 105°C, ignite as described above.

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<p>Heavy Metals Limit Test</p> <p>monograph, in quartz or porcelain crucible, heat cautiously, gently at first, and then increase the heat until incineration is completed. After cooling, add 1 mL of aqua regia, evaporate to dryness on a water bath, moisten the residue with 3 drops of hydrochloric acid, add 10 mL of hot water, and warm for 2 minutes. Add 1 drop of phenolphthalein TS, add ammonia TS dropwise until the solution develops a pale red color, add 2 mL of dilute acetic acid, filter if necessary, wash with 10 mL of water, transfer the filtrate and washings to a Nessler tube, and add water to make 50 mL. Designate it as the test solution. The control solution is prepared as follows:</p> <p>Evaporate 1 mL of aqua regia to dryness on a water bath. Hereinafter, proceed as directed for the test solution, and add the volume of Standard Lead Solution directed in the monograph and water to make 50 mL.</p> <p>(4) Method 4</p> <p>Place an amount of the sample, directed in the monograph, in a platinum or porcelain crucible, mix with 10 mL of a solution of magnesium nitrate hexahydrate in ethanol (95) (1 in 10), fire the ethanol to burn, and carbonize by gradual heating. Cool, add 1 mL of sulfuric acid, heat carefully, and incinerate by ignition between 500°C and 600°C. If a carbonized substance remains, moisten with a small amount of sulfuric acid, and incinerate by ignition. Cool, dissolve the residue in 3 mL of hydrochloric acid, evaporate on a water bath to dryness, wet the residue with 3 drops of hydrochloric acid, add 10 mL of water, and dissolve by warming. Add 1 drop of phenolphthalein TS, add ammonia TS dropwise until a pale red color develops, then add 2 mL of dilute acetic acid, filter if necessary, wash with 10 mL of water, transfer the filtrate and the washing to Nessler tube, add water to make 50 mL, and use this solution as the test solution. The control solution is prepared as follows: Take 10 mL of a solution of magnesium nitrate hexahydrate in ethanol (95) (1 in 10), and fire the ethanol to burn. Cool, add 1 mL of sulfuric acid, heat carefully, and ignite between 500°C and 600°C. Cool, and add 3 mL of hydrochloric acid. Hereinafter, proceed as directed in the test solution, then add the volume of Standard Lead Solution directed in the monograph and water to make 50 mL.</p>	<p>Heavy Metals Limit Test</p> <p>monograph, in quartz or porcelain crucible, heat cautiously, gently at first, and then increase the heat until incineration is completed. After cooling, add 1 mL of aqua regia, evaporate to dryness on a water bath, moisten the residue with 3 drops of hydrochloric acid, add 10 mL of hot water, and warm for 2 minutes. Add 1 drop of phenolphthalein TS, add ammonia TS dropwise until the solution develops a pale red color, add 2 mL of dilute acetic acid, filter if necessary, wash with 10 mL of water, transfer the filtrate and washings to a Nessler tube, and add water to make 50 mL. Designate it as the test solution. The control solution is prepared as follows:</p> <p>Evaporate 1 mL of aqua regia to dryness on a water bath. Hereinafter, proceed as directed for the test solution, and add the volume of Standard Lead Solution directed in the monograph and water to make 50 mL.</p> <p>(4) Method 4</p> <p>Place an amount of the sample, directed in the monograph, in a platinum or porcelain crucible, mix with 10 mL of a solution of magnesium nitrate hexahydrate in ethanol (95) (1 in 10), fire the ethanol to burn, and carbonize by gradual heating. Cool, add 1 mL of sulfuric acid, heat carefully, and incinerate by ignition between 500°C and 600°C. If a carbonized substance remains, moisten with a small amount of sulfuric acid, and incinerate by ignition. Cool, dissolve the residue in 3 mL of hydrochloric acid, evaporate on a water bath to dryness, wet the residue with 3 drops of hydrochloric acid, add 10 mL of water, and dissolve by warming. Add 1 drop of phenolphthalein TS, add ammonia TS dropwise until a pale red color develops, then add 2 mL of dilute acetic acid, filter if necessary, wash with 10 mL of water, transfer the filtrate and the washing to Nessler tube, add water to make 50 mL, and use this solution as the test solution. The control solution is prepared as follows: Take 10 mL of a solution of magnesium nitrate hexahydrate in ethanol (95) (1 in 10), and fire the ethanol to burn. Cool, add 1 mL of sulfuric acid, heat carefully, and ignite between 500°C and 600°C. Cool, and add 3 mL of hydrochloric acid. Hereinafter, proceed as directed in the test solution, then add the volume of Standard Lead Solution directed in the monograph and water to make 50 mL.</p> <p>(5) Method 5</p> <p>Unless otherwise specified, in the monograph, place 0.3 g of extract or 1.0 g of fluidextract in a platinum or porcelain crucible, evaporate to dryness on a water bath, incinerate by ignition between 500°C and 600°C. Cool, dissolve the residue in 3 mL of hydrochloric acid by warming, filter and wash the residue 5 mL of water two times. Transfer the filtrate and washings to a Nessler tube, add 1 drop of phenolphthalein TS, add ammonia TS dropwise until a pale red color develops, then add 2 mL of dilute acetic acid, and add water to make 50 mL. Designate it as the test solution. The control solution is prepared as follows: add 3 mL of hydrochloric acid. Hereinafter, proceed as directed in the test solution, then add 3.0 mL of Standard Lead Solution and water to make 50 mL.</p>	<p>Limit Test for Heavy Metals</p> <p>Preparation should be prepared as follows. Place the same quantity of the same reagents used for the preparation of test solution in a porcelain dish and evaporate to dryness, heat gently and dissolve in 2 ml of acetate BS (pH 3.5) and 15 ml of water, transfer to the Nessler cylinder A and add the specified volume of standard lead solution, dilute with water to 25 ml.</p> <p>Method 3</p> <p>Unless otherwise specified, dissolve a quantity of the substance being examined in 5 ml of sodium hydroxide TS and 20 ml of water. Transfer the solution to a Nessler cylinder, add 5 drops of sodium sulphide TS and mix well the colour produced is not more intense than of a reference preparation containing the specified volume of lead standard solution and treated in the same manner.</p> <p>Method 4</p> <p>Apparatus The filter holder is compared of tightly sealed upper and lower parts with screw thread, washer, filter A is the upper cap part of the filter holder the entrance may be fitted with a 50 ml syringe; B is joint : C is washer (external diameter is 10 mm, internal diameter is 6 mm) : D is filter membrane with 10 mm in diameter and 3.0 mm of porosity, soaked in water for more than 24 hours before use; E is auxiliary filter plate made of No.3 sintered glass filter plate with 10 mm in diameter and 1 mm in thickness; F is the lower part of the filter holder, the exit is fitted with a suitable rubber tube.</p> <p>Lead standard stain Measure accurately a quantity of lead standard solution to a small beaker, dilute to 10 ml with water or other solvent as and 1.0 ml of thioacetamide TS, mix well, allow to stand for 10 minutes. Transfer to a filter holder with a 50 ml syringe and filter it on applying an even pressure (filter rate is about 1 ml per minute), then place the filter membrane on a piece of filter paper and dry it.</p> <p>Procedure</p> <p>Transfer 10 ml of the test preparation prepared as described under individual monographs and proceed as described under Lead standard stain, beginning with the words "add 2 ml of acetate BS (pH 3.5)". Any stain produced is not more intense than the standard stain. If the test preparation is coloured or turbid, filter membrane is contaminated, replace it with another filter membrane and repeat the filtration until the filter membrane remains uncontaminated. Proceed as described under Lead standard stain, beginning at the words "add 2 ml of acetate BS (pH 3.5)", using 10 ml of filtrate, and compare the stain as described above.</p>	<p>LIMIT TESTS FOR IMPURITIES (HEAVY METALS)</p> <p>Dissolve the residue using two 5 ml quantities of 5 N hydrochloric acid solution R and carry out the procedure described under Method 3 from the substance "Add 0.1 ml of phenolphthalein solution L..." and use a mixture of 10 ml of the above treated lead standard solution and 2 ml of the test solution.</p> <p>Method 5</p> <p>Use a membrane filter holder, the dimensions of which are shown in Figure, fitted with a 50 ml syringe. The membrane filter disk (C) is made of a suitable material with a nominal pore diameter of 3 µm and protected by a prefilter (B) that is made of borosilicate glass wire. Dissolve the prescribed quantity of the substance being examined in 30 ml of water unless otherwise specified in the monograph. Filter the solution applying an even pressure. Dismantle the holder and check that the membrane filter remains uncontaminated; if necessary replace the membrane filter and repeat the filtration. To the whole filtrate, or the prescribed volume of the filtrate, add 2 ml of acetate buffer pH 3.5 and add to 1.2 ml of thioacetamide solution R, mix and allow to stand for 10 minutes. Invert the order of the filters, and filter the solution applying slow and even pressure. Remove the membrane filter is not more intense than that obtained by standard which is treated using the prescribed volume of lead standard solution (1 ppm Pb) in the same manner from the sentence "Add 2 ml of acetate buffer pH 3.5..."</p>
<p>General Quality Control Method for Crude Drugs</p> <p>General quality control method for crude drugs includes the "Description", "Identification", "Tests", "Determination of Extractives" and "Assay" of crude drugs. A scheme for the examination of crude</p>			

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		<p>General Quality Control Method for Crude Drugs</p> <p>drugs is outlined below.</p> <ol style="list-style-type: none"> 1. Carry out the method for sampling of crude drugs to take the drugs being examined. 2. Use a reference drug concerned which complies with the requirements specified under individual monograph to verify the result of tests or assays of a crude drug. 3. If the crude drugs being examined are broken, they should comply with the general requirement, except that described under "Description" in the monograph concerned. 4. "Description" consists of the form, size, colour, surface characters, texture, cut surface or fracture characters, odour and taste. 5. Identification indicates the methods for the examination of the identity of crude drugs, consisting of the traditional experiential, microscopic, physical and chemical methods. 6. Tests refers to test for the purity of crude drugs, such as the content of water, ash or foreign matter. 7. Determination of extractive refers to determine the content of soluble substances in crude drugs extracted with water or other solvents. 8. Assay refers to examine the crude drugs quantitatively with chemical, physical or biological methods, including the determination of volatile oils, the content of active principles and potency by biological assay. 	
		<p>The Processing of Crude Drugs</p> <p>Processing of crude drugs is to make the crude drugs into small processed pieces through processing procedures such as cleaning, cutting and stir-baking, so that to obtain the processed drugs fulfilling the requirements of therapy, dispensing and making preparations thus assuring the safety and efficacy of the drugs. The water used for processing should be unpolluted drinking water. Unless specified otherwise, the processing should meet the following requirements.</p> <ol style="list-style-type: none"> 1. Cleaning. The crude drugs after cleaning are called "clean crude drugs". Clean crude drugs should be used in cutting, processing, dispensing or compounding. The crude drugs can be cleaned with the method of sorting, winnowing, washing, sifting, cutting, scraping, paring, rejecting, brushing, rubbing and grinding, soaking, rinsing etc. to reach the quality standard on the basis of specific conditions. 2. Cutting. Unless cutted in fresh or dry form, the crude drugs should be moistened to soft for cutting, it is better to keep moisten than to soak in water to prevent the elimination of active principles, the crude drugs should be treated separately and appropriately according to their size, diameter and hardness, nothing the temperature, quantity of water and duration of treatment. The drugs should be dried in time after cutting. The crude drugs may be cut into slices, sections, pieces and silvers, etc. Their size and thickness are generally as follows. <ul style="list-style-type: none"> Slices Less than 0.5 mm in thickness for very thin slices, 1-2 mm in thickness for thin slices; more than 2-4 mm in thickness for thick slices. Sections or segments 10-15 mm in length. Pieces Cubes of 8-12 mm. Silvers 2-3 mm in width for barks; 5-10 mm in width for leaves. The crude drugs other than those treated by cutting are usually treated by pounding. 3. Roasting and Broiling. Unless specified otherwise, the general methods and requirements are as follows. <ol style="list-style-type: none"> (1) Stir-baking (2) Scalding (3) Calcining (4) Carbonizing (5) Steaming (6) Boiling (7) Stewing (8) Blanching in boiling water (9) Processing with wine (10) Processing with vinegar (11) Processing with soft-water (12) Stir-baking with ginger juice (13) Stir-baking with honey (14) Stir-baking with oil (15) Frost-like powder (16) Levigating (17) Roast 	<p>THE PROCESSING OF CRUDE DRUGS</p> <p>In traditional Vietnamese medicine, the medicaments used by oral administration are always to undergo stages of processing. Preprocessing (preliminary processing): The preprocessing aims at removing parts that are not intended for medicinal use (rootlets, cores, roots, stones...) or stabilising the crude drugs right away at the beginning (exposure to sunlight, drying, sulphuration...). Thus, after preprocessing the initial materials are obtained and called "raw drugs" that however have to comply with certain requirements of quality standard.</p> <p>Complex-processing (processing): This is more complicated process with a view to reducing toxicity, adverse and side effects or changing therapeutic categories, increasing channel tropism and still affecting very often the active ingredient structure and effects of the crude drugs to be processed. Thus, after complex-processing the materials with official meaning are obtained and called "processed drugs".</p> <p>Aqueous methods (water-processing)</p> <p><i>Washing</i> <i>Soaking</i> <i>Wrapping up</i> <i>Levitating</i></p> <p>Thermal methods (fire-processing)</p> <p><i>Stir-baking</i> <i>Simple stir-baking</i> <i>Stir-baking with gentle heat</i> <i>Stir-baking to yellowing</i> <i>Stir-baking to yellowing and laying down on the ground</i> <i>Stir-baking to yellowing with darkened fractures</i> <i>Stir-baking with nature preservation (Stir-baking to darkening)</i> <i>Stir-baking to carbonizing</i> <i>Stir-baking with liquid excipients</i> <i>Stir-baking with wine</i> <i>Stir-baking with vinegar (processing with vinegar)</i> <i>Stir-baking with honey</i> <i>Stir-baking with ginger juice</i> <i>Stir-baking with ginger loses</i> <i>Stir-baking with milk</i> <i>Stir-baking with rice-washing water</i> <i>Stir-baking with urine</i> <i>Stir-baking with black-bean water</i> <i>Stir-baking through an intermediary</i> <i>Stir-baking in a sand-bath</i> <i>Stir-baking in a bath of powdered talc or clam-shell</i></p> <p><i>Broiling</i> <i>Burning with ethanol</i> <i>Calcinating</i> <i>Drying</i> <i>Drying in a stove at normal pressure</i> <i>Drying over a cooking fire or charcoal oven</i></p>

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		The Processing of Crude Drugs	THE PROCESSING OF CRUDE DRUGS
			Aqueous-thermal methods Steaming Boiling Quenching
		Determination of Tanninoids This experiment should be processed without illumination. Preparation of reference solution Place 50 ml reference substance solution of gallic acid, accurately measured, in 100 ml brown measuring flask, dissolve and dilute to volume with water. Place 5 ml, accurately measured, in 50 ml brown measuring flask, dilute to volume with water, shake well (0.05 g gallic acid per ml). Preparation of standard curve Place 1.0 ml, 2.0 ml, 3.0 ml, 4.0 ml 5.0 ml reference substance solution, in 25 ml brown measuring flask, add 1 ml phosphotungstomolybdic acid respectively, then add 11 ml, 10 ml, 9 ml, 8 ml, 7 ml water respectively, dilute to volume with 29% sodium carbonate, shake well. With corresponding reagents as blank, measure the absorbance at 760 nm according to the Ultraviolet Spectrophotometry and Colourimetry. Draw the standard curve with the absorbance as ordinate and concentration as abscissa. Preparation of test solution Place a quantity of the powdered material (according to the prescription under the individual monograph), accurately weighed, in a 250 ml brown measuring flask, add 150 ml water, stand overnight, treat with ultrasound for 10 minutes, allow to cool, dilute to volume with water, shake well, keep standing (for solids depositing), filter and throw away the first 50 ml of filtrate. Place 20 ml of the filtrate, accurately measured, in 100 ml brown measuring flask, dilute to volume with water. Procedure Total phenol Place 2 ml solution being examined, accurately measured, into 25 ml brown measuring flask. Follow the steps in preparation of standard curve, from "add 1 ml phosphotungstomolybdic acid", add 10 ml water, measure the absorbance according to the method and calculate the content of gallic acid in the test solution using the standard curve. Non-adsorbed polyphenol Place 25 ml solution being examined, accurately measured, in 100 ml stoppered conical flask, previously added 0.5 g casein, and stopper well. Stay at 30°C for 1 hour, on a water bath, shake well, then allow to cool, filter and throw away the frontal filtrate. Place 2 ml of the filtrate, accurately measured, in 25 ml brown measuring flask. Follow the steps in Preparation of standard curve, from "add 1 ml phosphotungstomolybdic acid", add 10 ml water, measure the absorbance and calculate the content of gallic acid in the solution being examined using the standard curve. Use the following formula to calculate the content of tannin in the test solution. Total tannin = (Total phenol) - (Non-adsorbed polyphenol)	DETERMINATION OF TANNINOIDS IN HERBAL DRUGS Weigh accurately a quantity of powdered crude drug (passed through a No 355 sieve) containing about 1g of tannoids. Place in a conical flask, add 150 ml of water and heat on a bath for 30 minutes. Allow to cool, transfer the mixture to a 250 ml volumetric flask. Dilute to volume with water, filter, and use the filtrate as the test solution. Determination of total water-soluble extractives Take accurately 25 ml of the test solution, evaporate to dryness, dry the residue at 105°C for 3 hours. Weigh (T1 g). Determination of water-soluble extractives not bound with hide powder To 100 ml of the test solution, measured accurately, add 6 g of dry hide powder R. Shake well for 15 minutes and filter. Take accurately 25 ml of the filtrate, evaporate to dryness, dry the residue at 105°C for 3 hours. Weigh (T2 g). Determination of water-soluble extractives of hide powder To 100 ml of water, measured accurately, add 6 g of dry hide powder (R). Shake well for 15 minutes and filter, Take accurately 25 ml of the filtrate, evaporate to dryness, dry the residue at 105°C for 3 hours. Weigh (T0 g). Calculate the percentage of tanninoids in herbal drugs from the expression: $\frac{(T1-T2+T0) \times 10/A \times 100}{\text{where:}}$ A is the mass taken (in g) of the drug being examined, calculated on the dried basis.
		Determination of Cineol Carry out the method for gas chromatography. Chromatographic system and system suitability Pack a column with 7.3 (g/g) of 10.0% polyethylene glycol (PEG)-20M and 2.0% silicon (OV-17), with PEG at the end of injection; maintain the column temperature 110±5°C; the number of theoretical plate of the column is not less than 2500, calculated with reference to cineol; the resolution factor of the peaks of cineol and its neighbouring impurities should meet the requirement. Determination of the correction factor Dissolve a quantity of cyclhexanone, accurately weighed, in <i>n</i> -hexane to make a solution containing 50 mg per ml as the internal standard. Weigh accurately about 100 mg of cineol CRS to a 10 ml volumetric flask, add accurately 2 ml of the internal standard solution, dilute with <i>n</i> -hexane to volume, shake well, inject 1 ml of the solution to the column for 3-5 times, and calculate the correction factor by the average area of peaks. Preparation and determination of the test solution Weigh accurately about 100 mg of the sample to a 10 ml volumetric flask, add accurately 2 ml of the internal standard solution, dilute with <i>n</i> -hexane to volume, shake well, use it as the test solution. Inject 1 ml of the solution to the column and calculate the content of cineol.	DETERMINATION OF CINEOLE IN THE VOLATILE OIL Weigh 3.00g of the sample, recently dried with anhydrous sodium sulphate R, into a dry test tube and add 2.10g of melted o-cresol. Place the tube in the apparatus for the determination of freezing point and allow to cool, stirring continuously. When crystallisation takes place there is a small rise in temperature; note the highest temperature reached (T1). Remelt the mixture on a water bath ensuring that the temperature does not exceed T1 by more than 5°C and place the tube in the apparatus maintained at a temperature 5°C below T1. When recrystallisation takes place, or when the temperature of the mixture has fallen 3°C below T1, stir continuously, note the highest temperature at which the mixture freezes (T2). Repeat the operation until the lowest highest values obtained for T2 not differ by more than 0.2°C. If super cooling occurs, induce crystallisation by the addition of small crystal of a complex consisting of 3.00 g of cineol and 2.10 g of melted o-cresol. If T2 is below 27.4°C, repeat the determination after the addition of 5, 10g of the complex. Determine the percentage (m/m) of cineole corresponded to the freezing point (2) from the Table, obtaining intermediate values by interpolation. If 5.10g of the cineol o-cresol complex was added, calculate the percentage m/m of cineole from the expression 2 (A-50), where A is the value corresponding to a freezing point of T2 taken from the Table.